

FIG. 1.

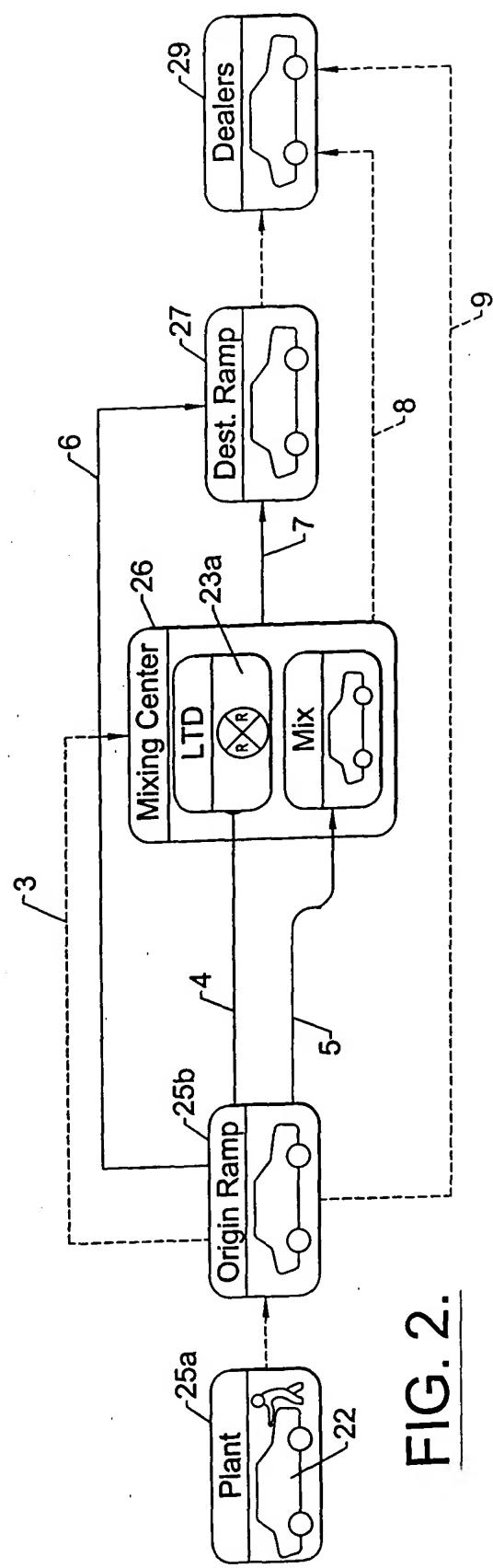


FIG. 2.

FIG. 3.

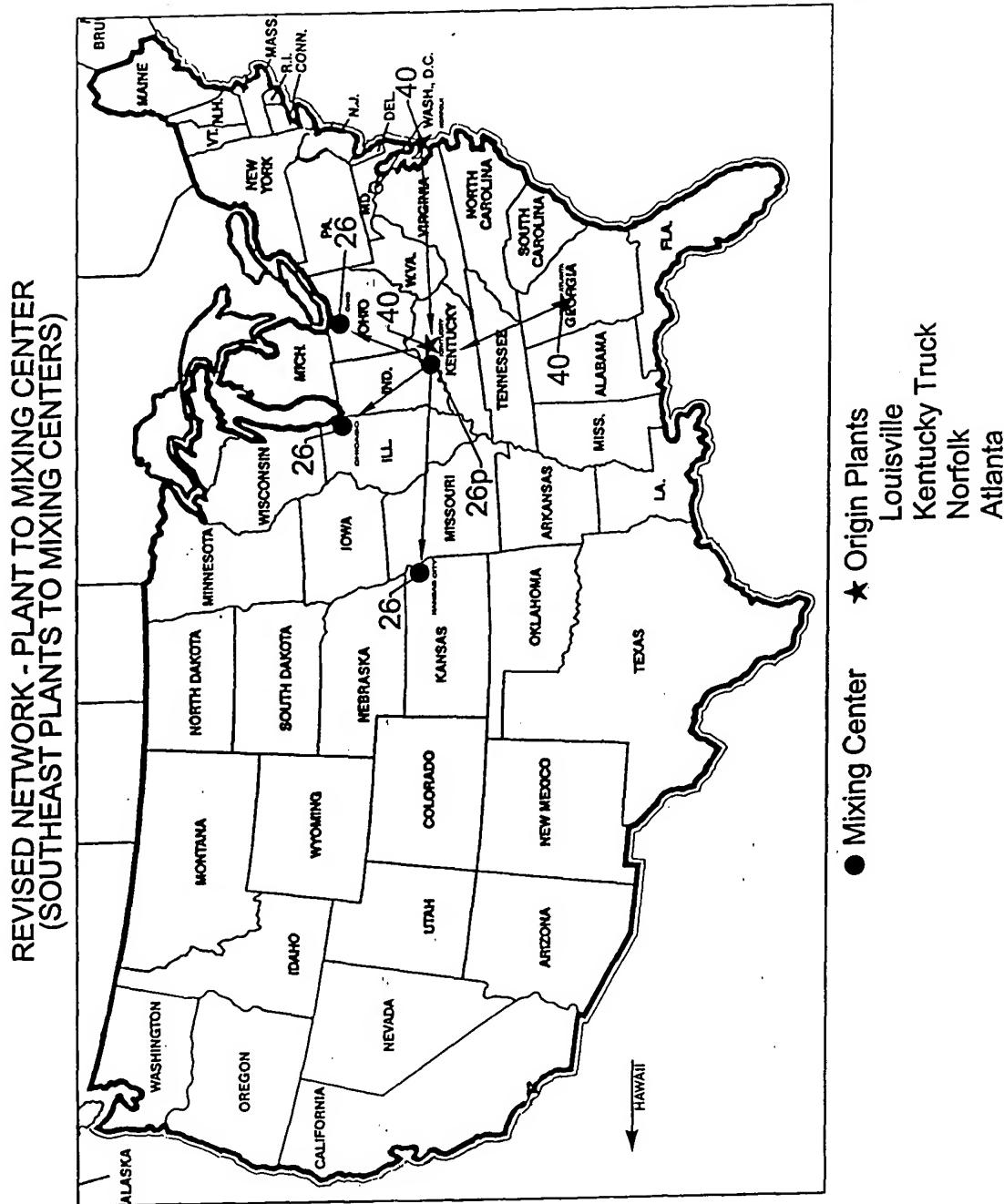
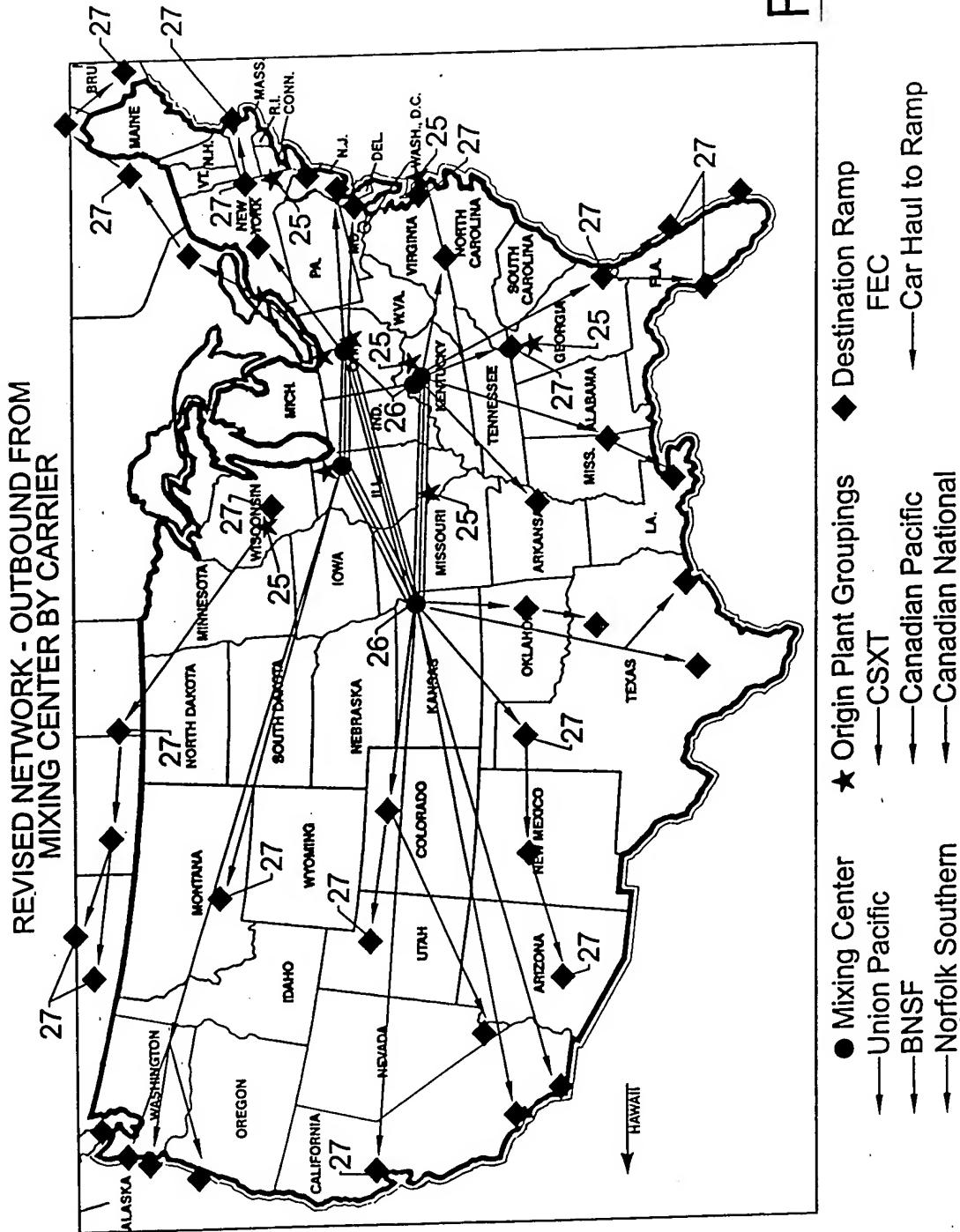


FIG. 4.



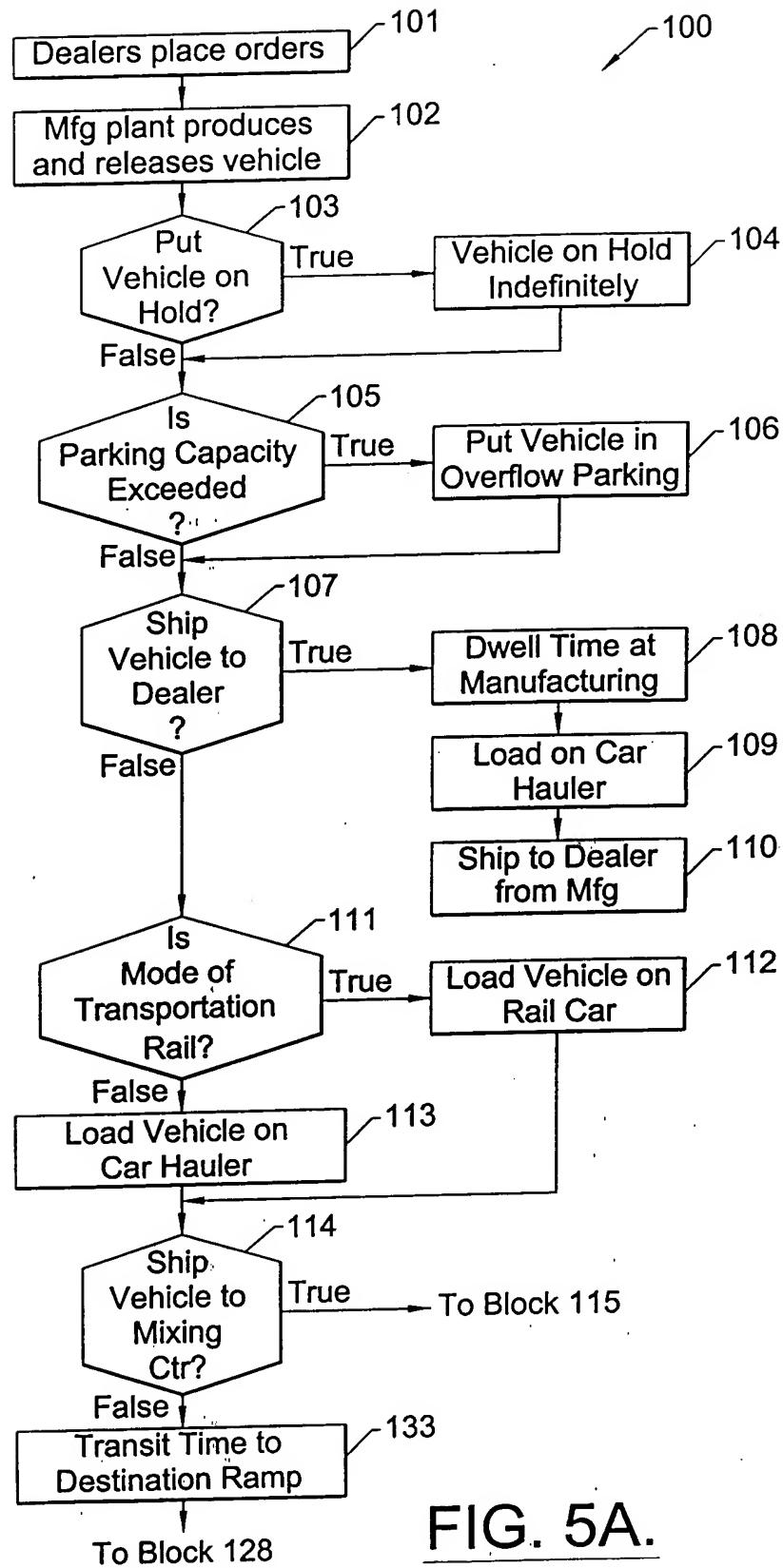
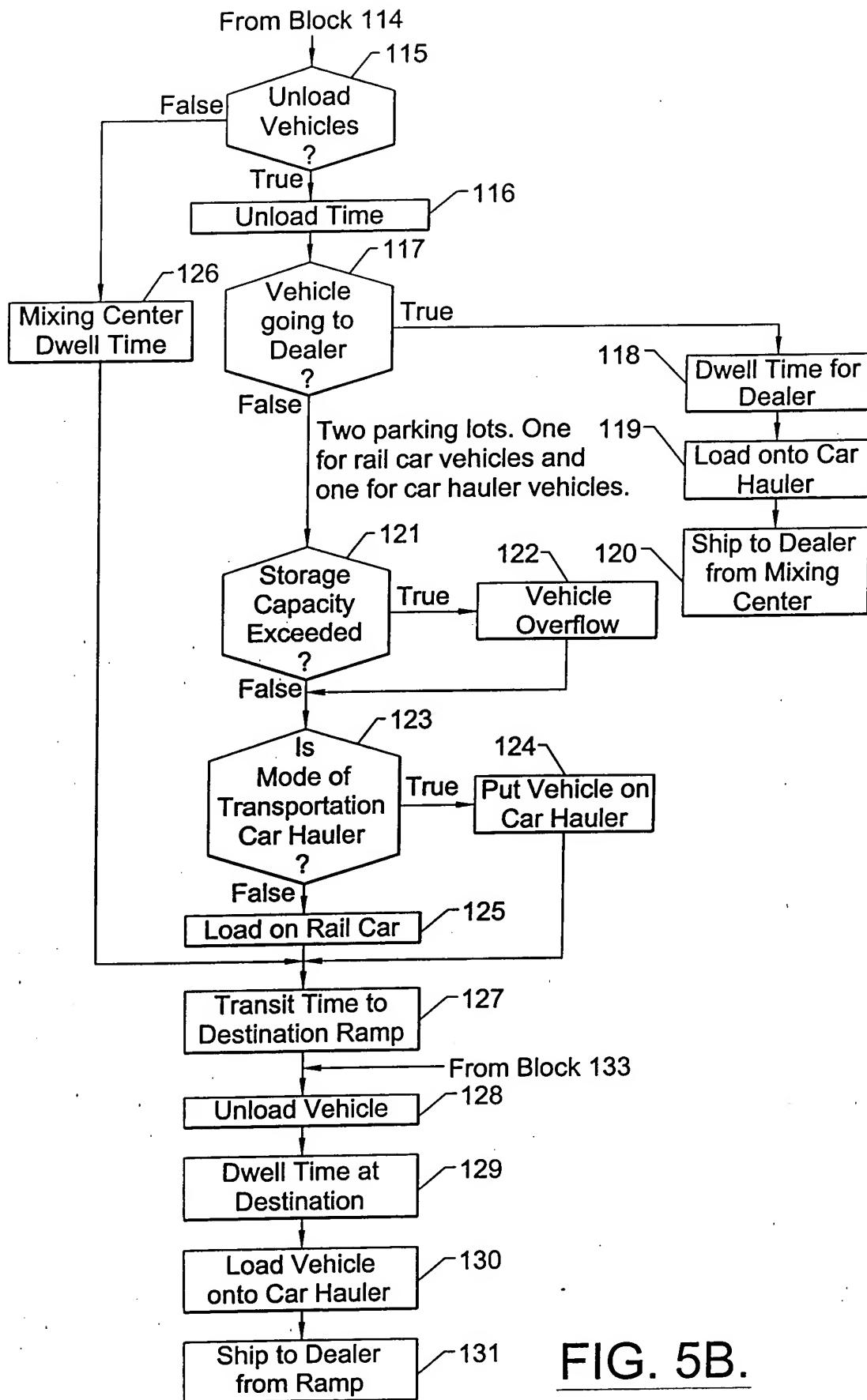


FIG. 5A.

**FIG. 5B.**

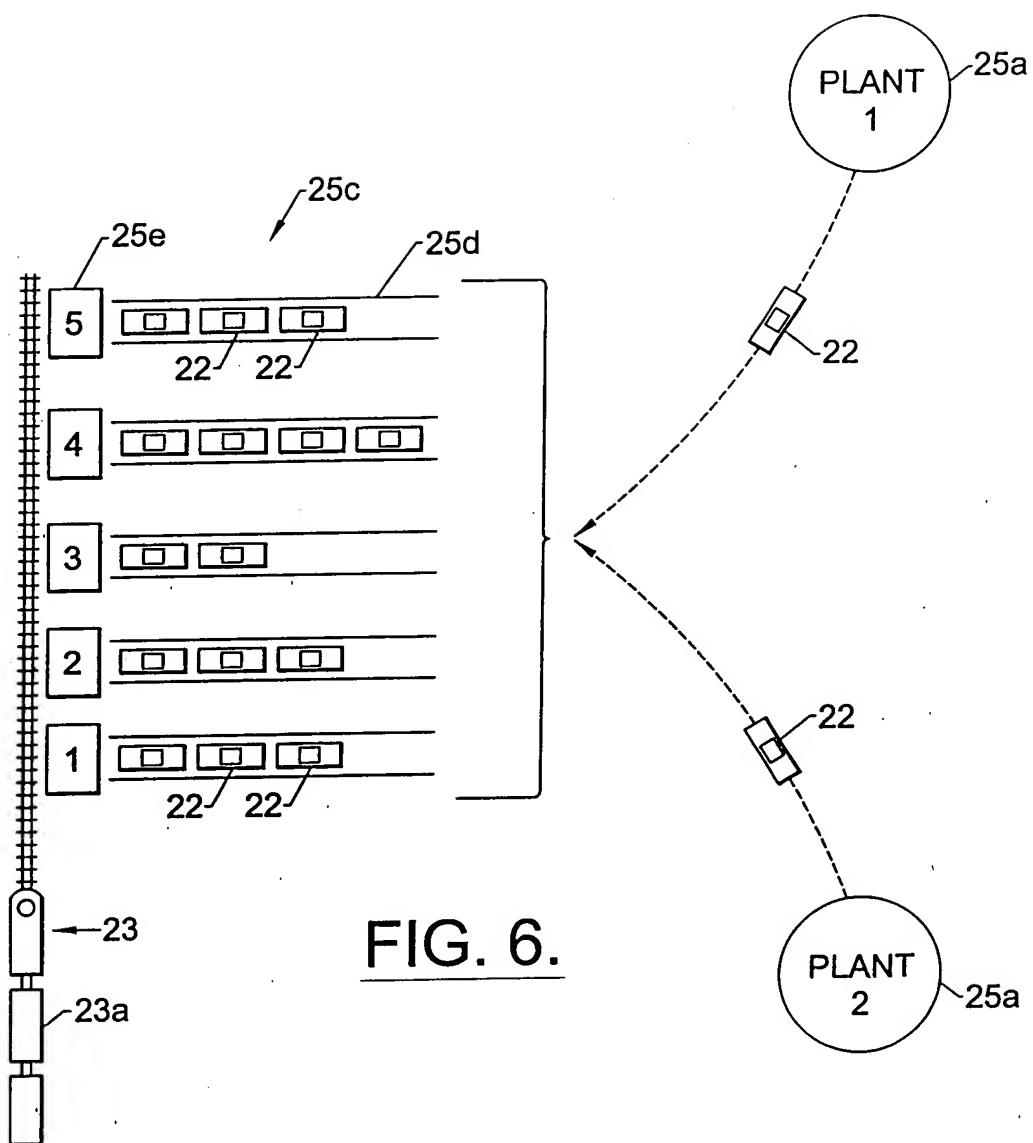


FIG. 7.

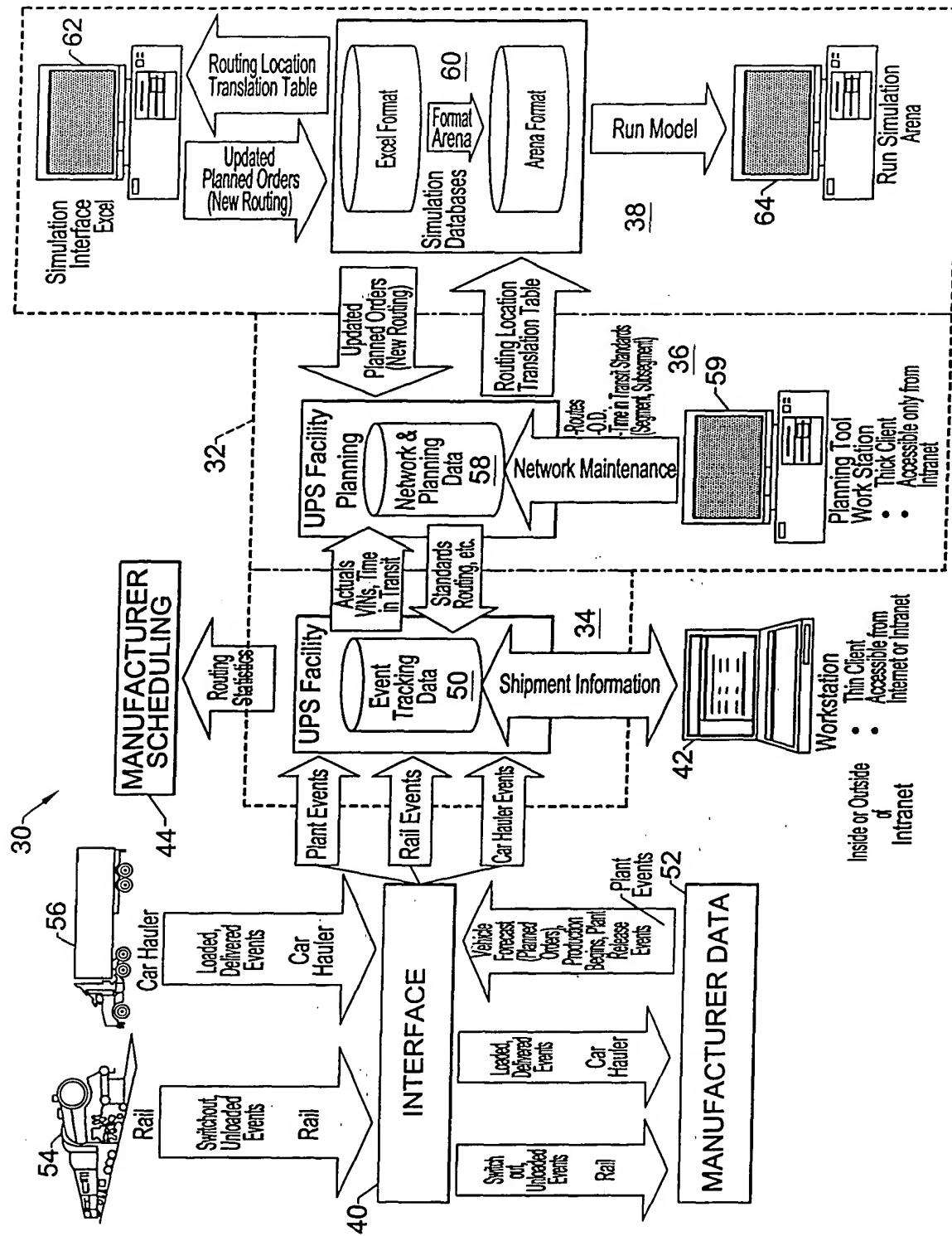
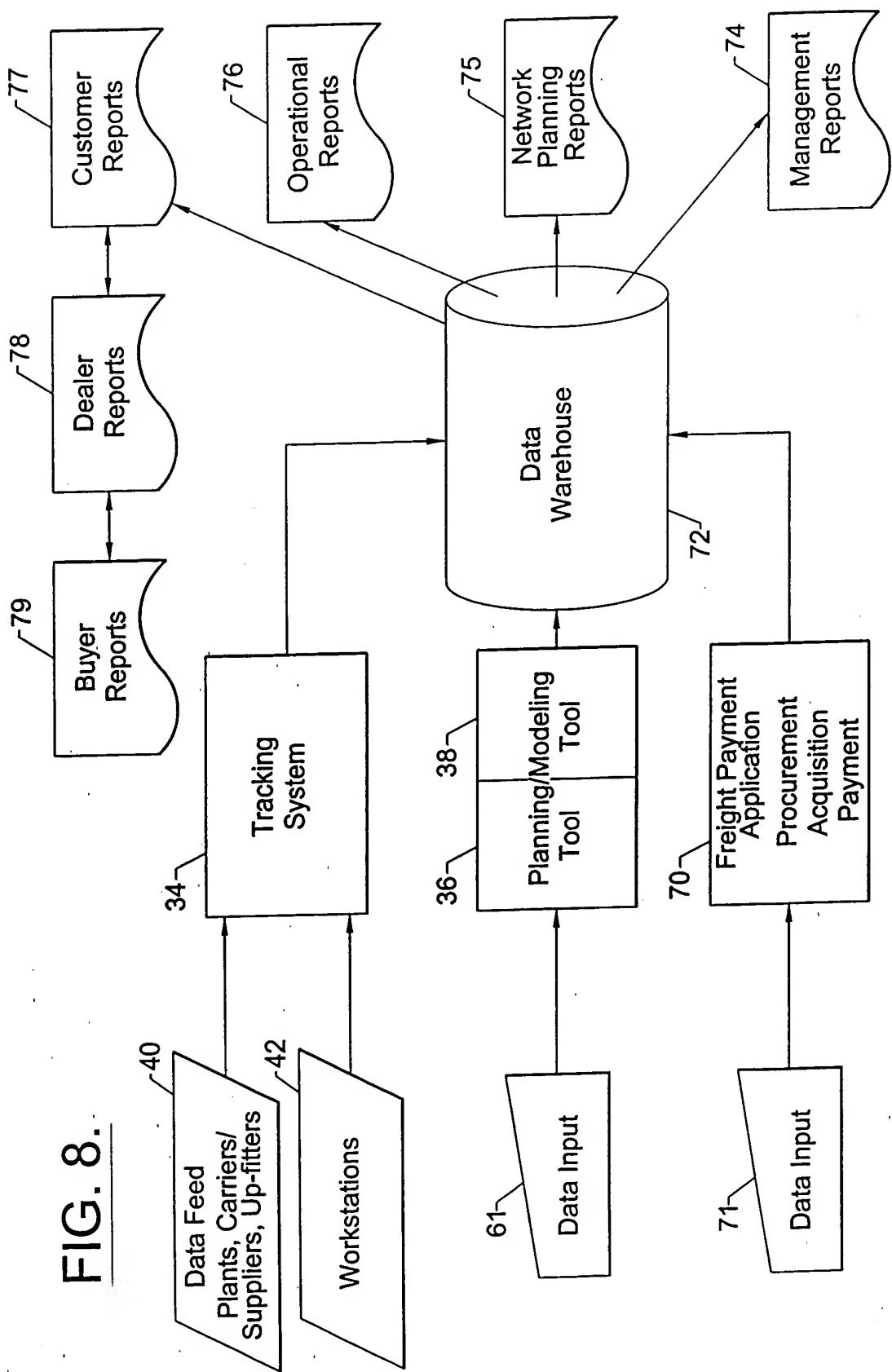


FIG. 8.



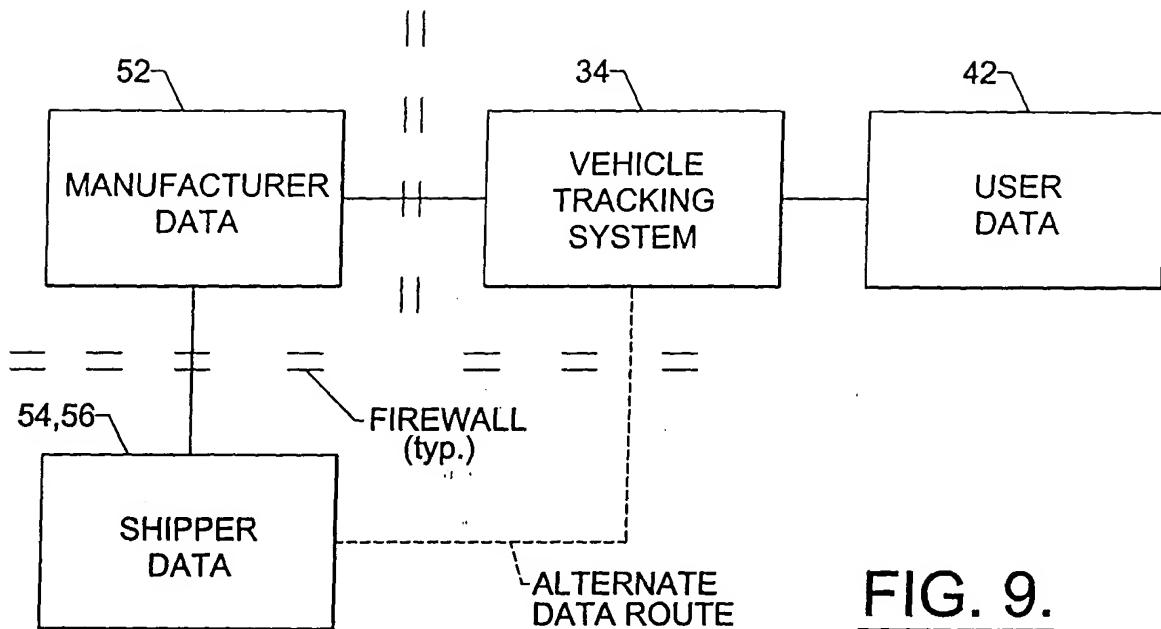


FIG. 9.

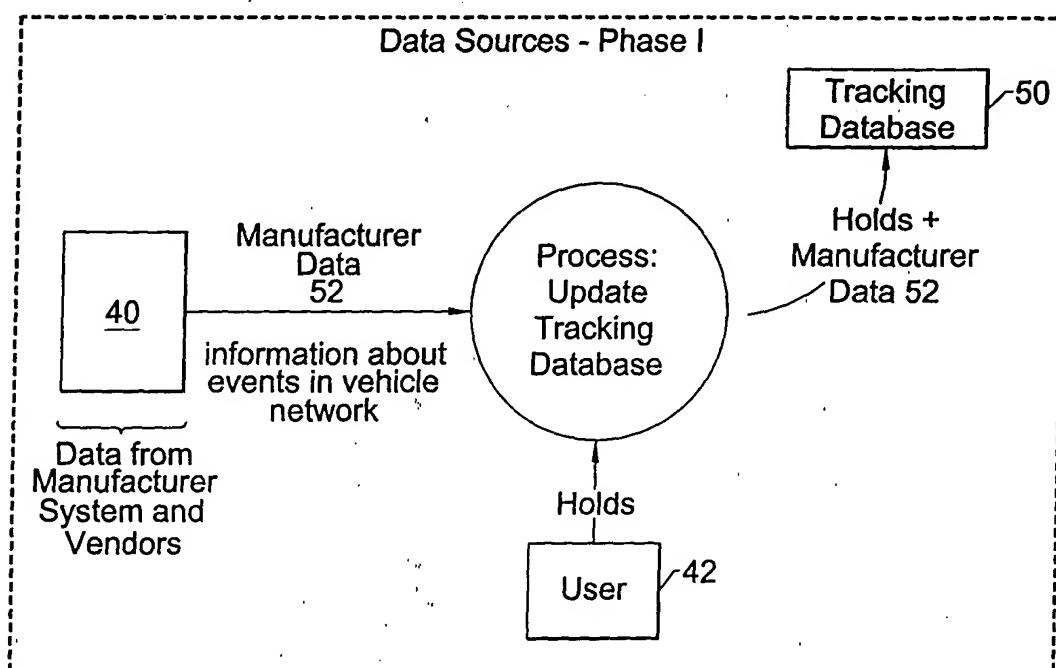


FIG. 10.

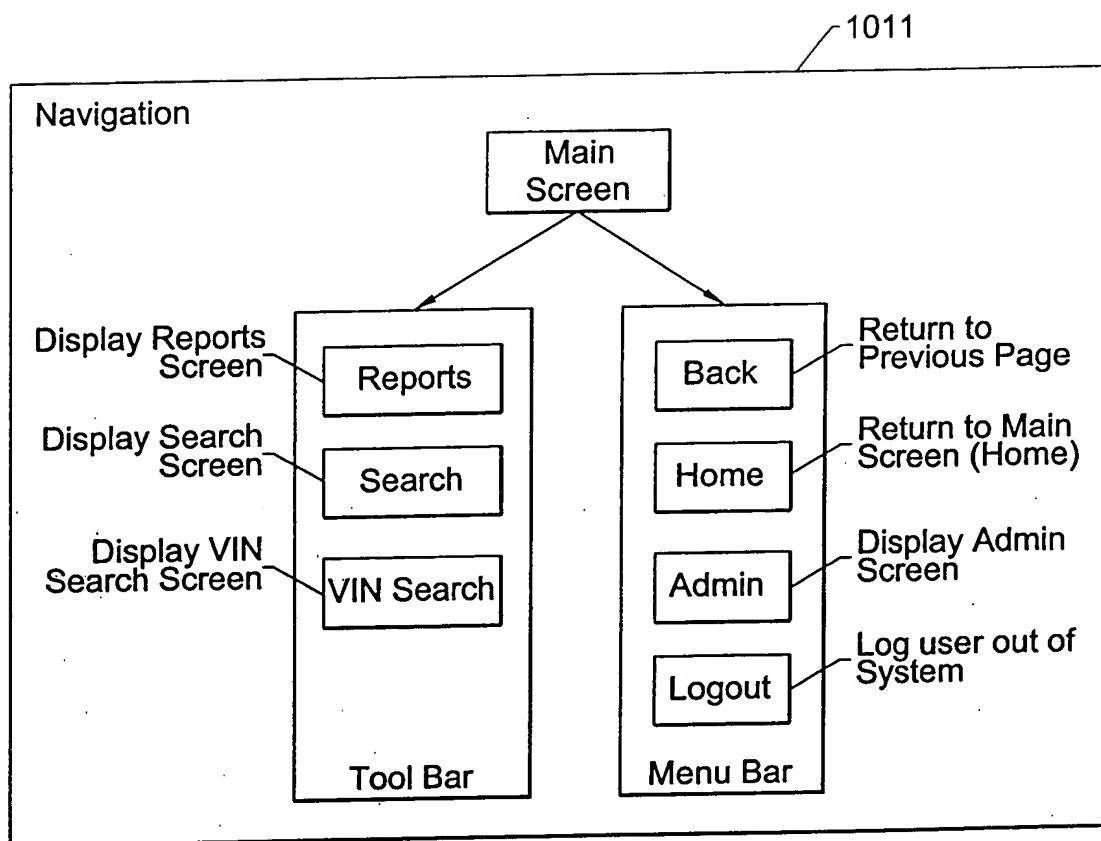
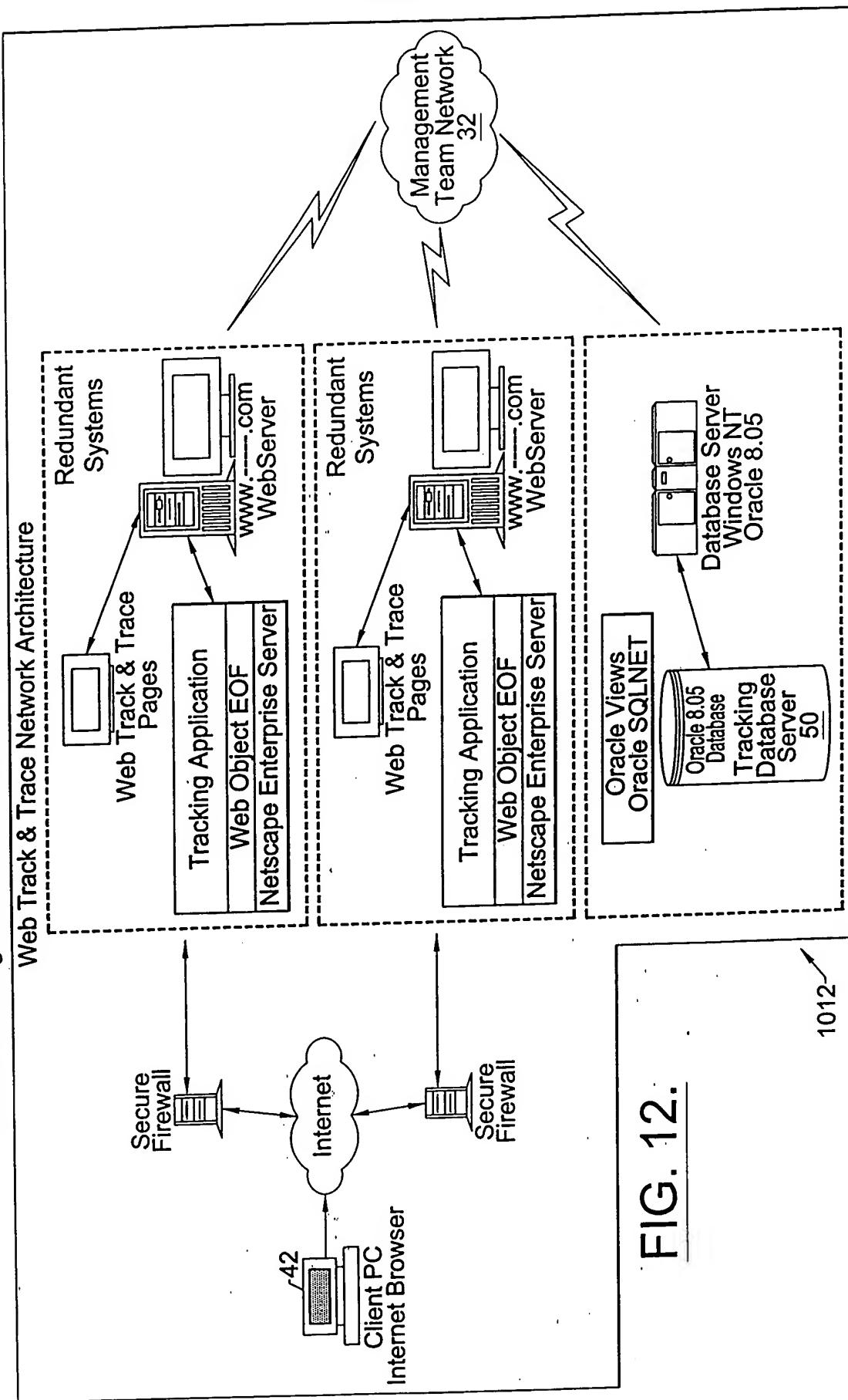


FIG. 11.

Refer to the diagram below for the Web Track & Trace network connectivity.



TRACKING SYSTEM ENTITY RELATIONSHIP DIAGRAM 34

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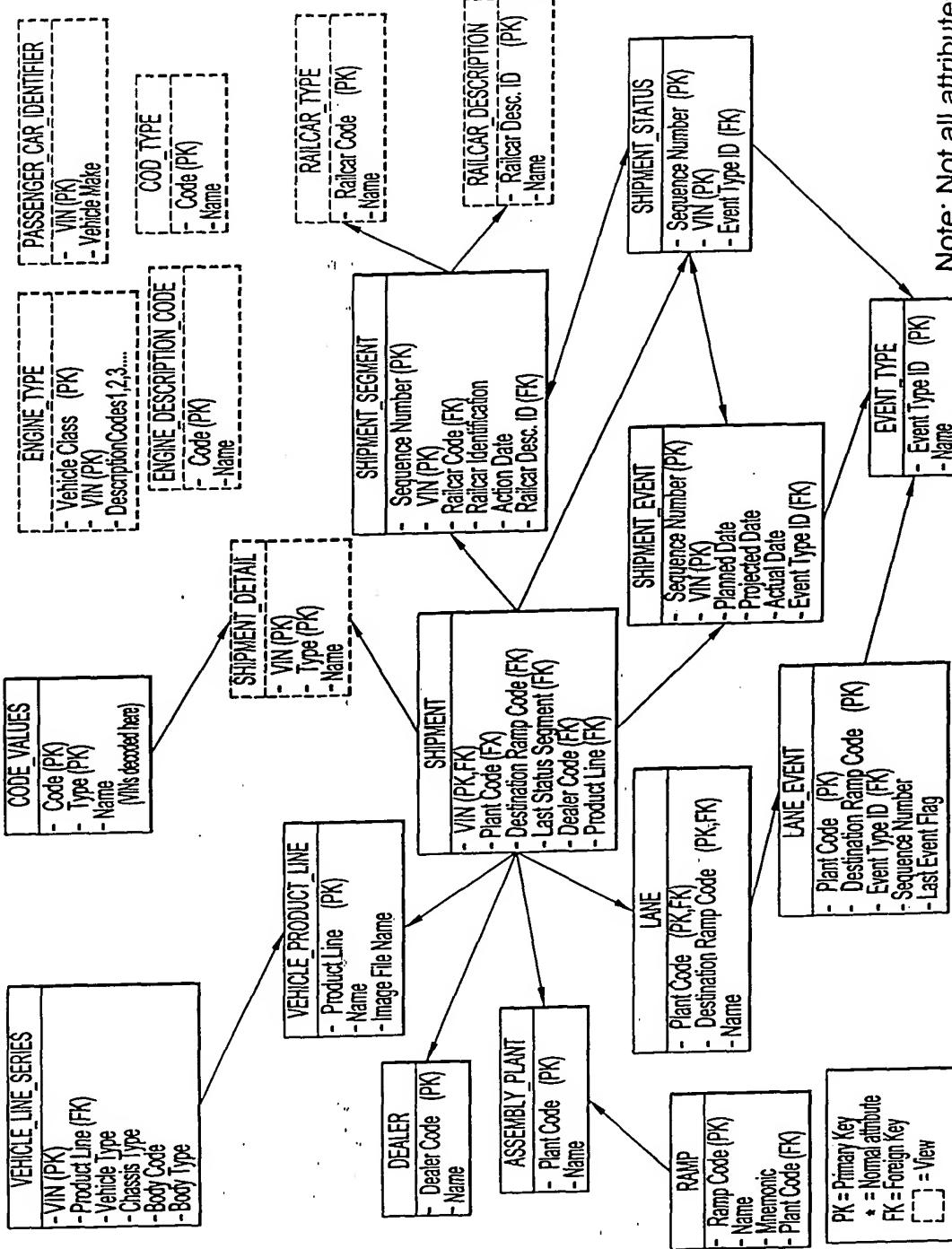


FIG. 13.

Note: Not all attributes shown for entities.

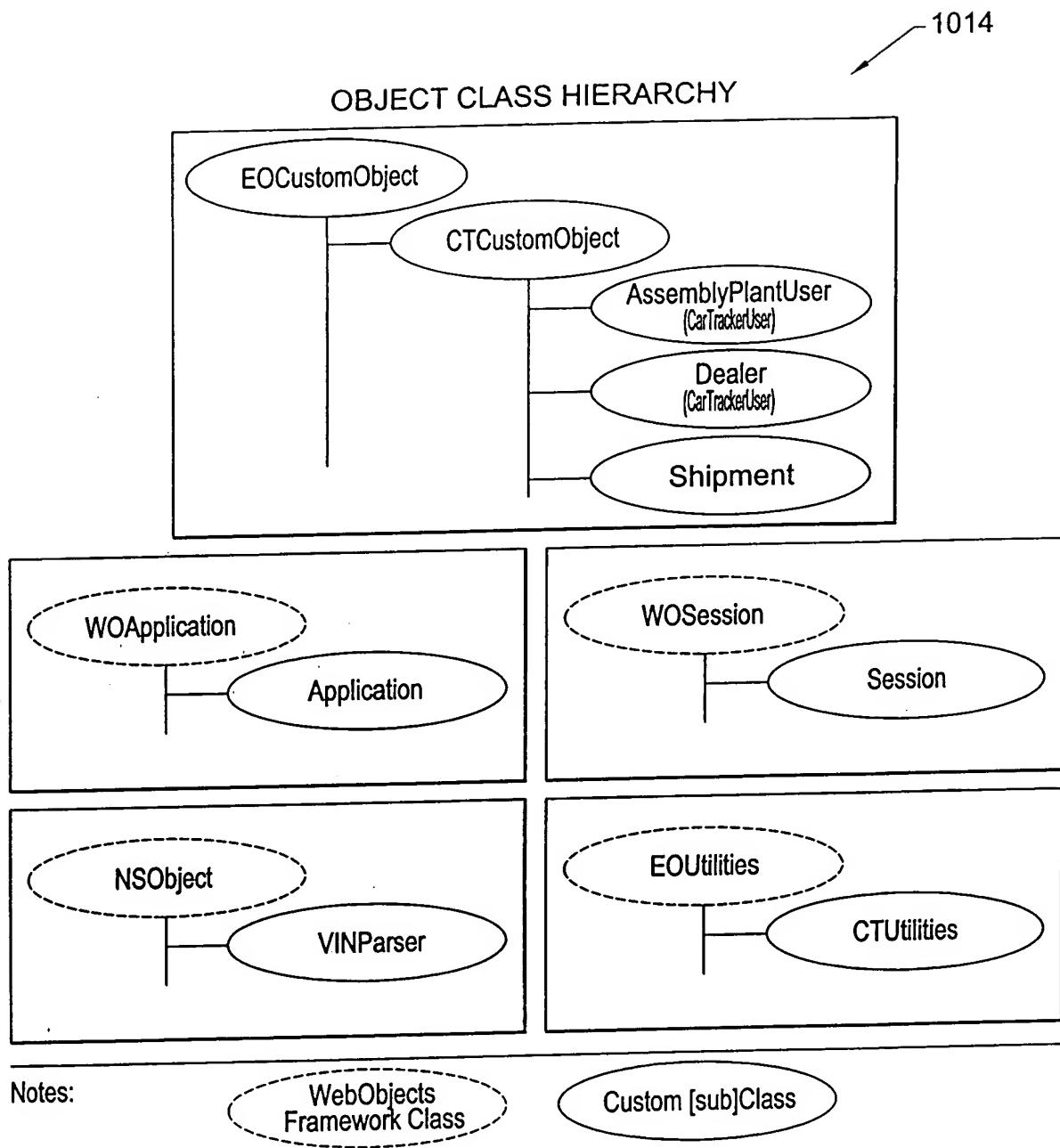
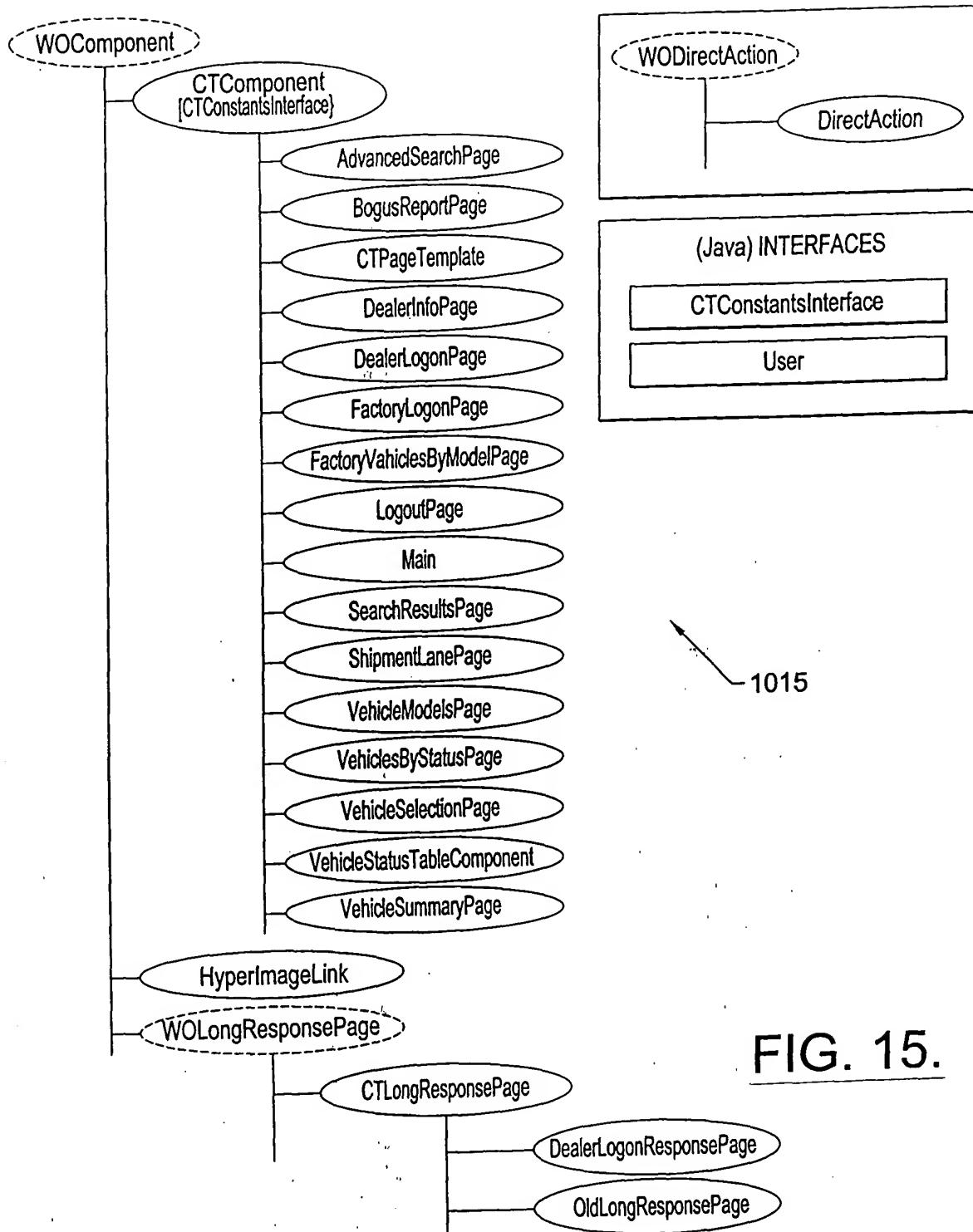


FIG. 14.



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The screenshot shows a software interface with a navigation menu on the left and two lists of items on the right.

Navigation Menu:

- back
- home
- admin
- logout
- reports
- viewable items

Dealers:

- VILLAGE FORD SALES
- Wade Motors of Buford

Ramps 1 to 15 of 60 ►

- OCHICHA 02ATAN
- OCHICHA 03ESSUP
- OCHICHA 04AYER
- OCHICHA 05ALEN
- OCHICHA 06ROLA
- OCHICHA 14ACK
- OCHICHA 07AURE
- OCHICHA 17MERID
- OCHICHA 1CTACOM
- COLUM
- CHESA
- BUFFA
- SLOUIS
- BIRMA
- ANARI
- ALLNP
- ALBUQ
- ALBAN

Lanes 1 to 15 of 1177 ►

- OCHICHA 02ATAN
- OCHICHA 03ESSUP
- OCHICHA 04AYER
- OCHICHA 05ALEN
- OCHICHA 06ROLA
- OCHICHA 14ACK
- OCHICHA 07AURE
- OCHICHA 17MERID
- OCHICHA 1CTACOM
- COLUM
- CHESA
- BUFFA
- SLOUIS
- BIRMA
- ANARI
- ALLNP
- ALBUQ
- ALBAN

Viewable Items - Dealers, Ramps, Lanes

FIG. 16.

1017

STATUS DETAILS

Event	Location	Planned	Revised	Actual	Notes
VEHICLE DELIVERED		10/05/1999	04/26/1000		
UNLOADED FROM RAILCAR	Unloaded Railcar TTGXQQ1404 in Hegewisch	10/04/1999	10/06/1999	04/24/1999	
VEHICLE ARRIVES AT DESTINATION	Arrived at Hegewisch	10/03/1999	10/07/1999	10/01/1999	
LOADED ONTO RAILCAR	Loaded on Railcar TTGXQQ1404	10/01/1999	10/05/1999	10/01/1999	
VEHICLE RELEASED	Released from the Kentucky Lt. Plant	09/30/1999		10/04/1999	
PRODUCTION BEGINS		09/26/1999			
VEHICLE FORECASTED	Kentucky Lt.	09/30/1999		09/30/1999	Scheduled Production on SEP 30 1999

events and locations for a particular vehicle.

FIG. 17.

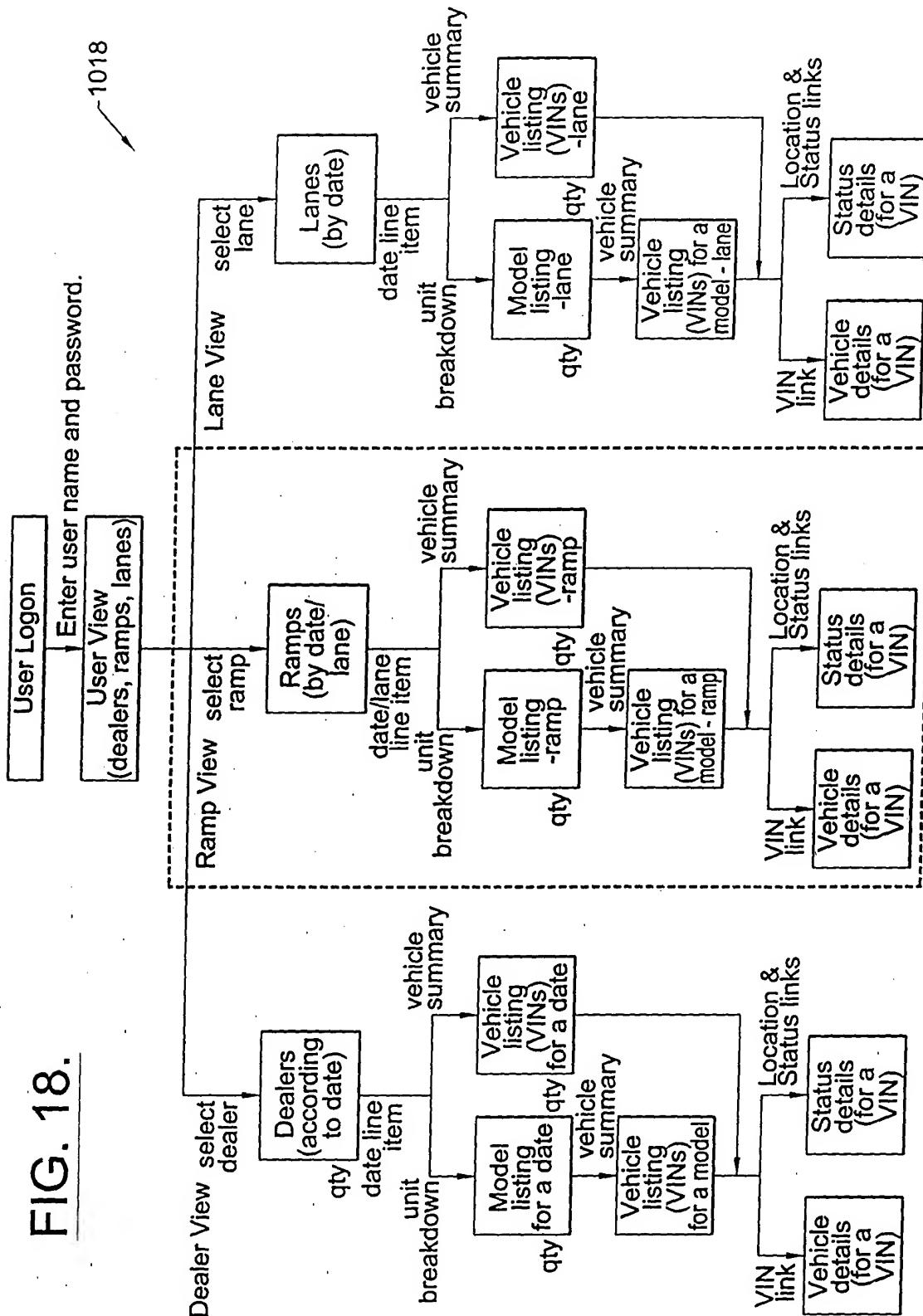
FIG. 18.

FIG. 19.

1019

Dealer: Wade Motors of Buford

Planned arrival date at dealership

Click to see the quantity of vehicles for each model

Click to see the revised arrival date and current status of each vehicle

Date	Qty	Unit Breakdown	Vehicle Summary
09/24/1999	3	  	  
09/29/1999	2	 	 
09/30/1999	4	   	   
10/02/1999	1	 	 
10/03/1999	1	 	 
10/06/1999	1	 	 
10/07/1999	2	 	   
10/10/1999	2	 	   
10/11/1999	1	 	   
10/12/1999	1	 	   
10/21/1999	1	 	   
10/22/1999	1	 	   
10/24/1999	1	 	   
10/27/1999	1	 	   
10/28/1999	1		

Dealer View

1020

Dealer: Wade Motors of Buford
09/24/1999

Model	Quantity	Vehicle Summary	Click to see the revised arrival date and current status of each vehicle
Expedition XL	1	<input checked="" type="checkbox"/>	
USA/Union arm Model	1	<input checked="" type="checkbox"/>	
USA/Union arm Model	1	<input checked="" type="checkbox"/>	

FIG. 20.

Dealer View, Unit Breakdown (a.k.a. Model Summary)

1021

Dealer: Wade Motors of Buford
12/24/1999
Model: F-Series F150

1 matching vehicle(s) found.

Vehicles 1-1				
VIN	Model	Year	Planned Arrival	Revised Arrival
2flf07LBYCA38182	F-Series F150	2000	12/24/1999	12/24/1999

Click to see all status events for the vehicle

Page |◀◀ 1 of 1 ▶▶|

Click to see description of the vehicle

green -- on time
yellow -- 1 day late
red -- 2 days late

Dealer View, Vehicle Summary

FIG. 21.

status details					
2000 Ford U64 Unknown		Projected Arrival: September 20, 1999			
VIN: 1FMZU64P0YZA40023					
Event	Location	Planned	Revised	Actual	Notes
VEHICLE DELIVERED		09/24/1999	09/28/1999		
UNLOADED FROM RAILCAR		09/22/1999	09/26/1999		
VEHICLE ARRIVES AT DESTINATION		09/21/1999	09/25/1999		
RAILCAR SWITCH-OUT EVENT		09/19/1999	09/23/1999		
VEHICLE ARRIVES AT DESTINATION		09/18/1999	09/22/1999		
LOADED ONTO RAILCAR		09/17/1999	19/21/1999		
VEHICLE RELEASED	Released from the St. Louis plant	09/16/1999	09/20/1999		
PRODUCTION BEGINS		09/12/1999			
VEHICLE FORECASTED	St. Louis	09/16/1999	09/16/1999	09/16/1999	Scheduled Production on SEP-16-1999

Dealer View, Status Details

FIG. 22.

status details (insert hold event)					
To insert hold event, click on link for an event that has not yet occurred					
2000 Ford U64 Unknown VIN:1FMZU64P0YZA40023 Shipment Destination: ►Wade Motors of Buford					
Projected Arrival: September 28, 1999					
Event	Location	Planned	Revised	Actual	Notes
VEHICLE DELIVERED	Insert here	09/24/1999	09/28/1999		
UNLOADED FROM RAILCAR	Insert here	09/22/1999	09/26/1999		
VEHICLE ARRIVES AT DESTINATION	Insert here	09/21/1999	09/25/1999		
RAILCAR SWITCH-OUT EVENT	Insert here	09/19/1999	09/23/1999		
VEHICLE ARRIVES AT DESTINATION	Insert here	09/19/1999	09/22/1999		
LOADED ONTO RAILCAR	Insert here	09/17/1999	09/21/1999		
VEHICLE RELEASED	Released from the St. Louis plant	09/16/1999		09/20/1999	
PRODUCTION BEGINS		09/12/1999			
VEHICLE FORECASTED	St. Louis	09/16/1999		09/16/1999	Scheduled Production on SEP-16-

Dealer View, Status Details, Insert Hold Event, 1

FIG. 23.

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status details (edit hold event)

2000 Ford U64 Unknown
 VIN: 1FMXU64P0YZA40023
 Shipment Destination: ► Wade Motors of Buford

Projected Arrival: September 28, 1999

Event	Location	Planned	Revised	Actual	Notes
VEHICLE DELIVERED		09/24/1999	09/28/1999		
UNLOADED FROM RAILCAR		09/22/1999	09/26/1999		
VEHICLE ARRIVES AT DESTINATION		09/21/1999	09/25/1999		
RAILCAR SWITCH-OUT EVENT		09/19/1999	09/23/1999		
VEHICLE ARRIVES AT DESTINATION		09/18/1999	09/22/1999		
LOADED ONTO RAILCAR		09/17/1999	09/21/1999		
VEHICLE RELEASED	Released from the St. Louis plant	09/16/1999		09/20/1999	
PRODUCTION BEGINS		09/12/1999			
VEHICLE FORECASTED	St. Louis	09/16/1999		09/16/1999	Scheduled Production on SEP-10-1999

Type: Starts at: Duration, days: Notes:

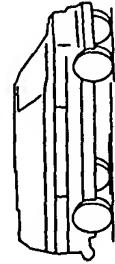
Complete the vehicle hold
 information and click Save.

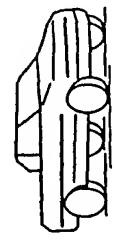
Dealer View, Status Details, Insert Hold Event, 2

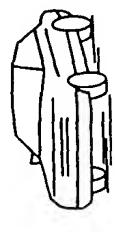
FIG. 24.

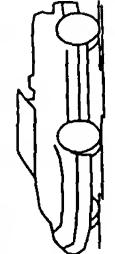
1025

search for vehicles









VIN:

Model: -Any-

Year: -Any-

Date Range:

Su	Mo	Tu	We	Th	Fr	Sa
26	27	28	29	30	31	1
2	3	4	5	6	7	8
9	10	11	12	13	14	15
16	17	18	19	20	21	22
23	24	25	26	27	28	29
30	31	1	2	3	4	5

Click to change date to current date.

Click a day to establish a date or date range.

Forecasted Vehicles Invoiced Vehicles Released Vehicles

Dealer View, Search Screen

FIG. 25.

1026

search results

9 matching vehicle(s) found.

Vehicles 1-9

Page|◀ 1 of 1 ▶|

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FTNX21F5YE002714	F-Series F250	2000	01/12/2000	01/11/2000	_LOADED ON RAILCAR TTGX159511	OK
1FTNX21SOYE091807	F-Series F200	2000	01/12/2000	01/11/2000	_LOADED ON RAILCAR TTGX971858	OK
1FTSW31FOYE094058	F-Series F350	2000	01/12/2000	01/11/2000	_LOADED ON RAILCAR TTGX071050	OK
1FTSX21F7YE003041	F-Series F350	2000	01/12/2000	01/11/2000	_LOADED ON RAILCAR TTGX159511	OK
1FTSX31FXYE883141	F-Series F350	2000	01/12/2000	01/11/2000	_LOADED ON RAILCAR TTGX159511	OK
1FTWX32FZYE990281	F-Series F350 DRW	2000	01/12/2000	01/11/2000	_LOADED ON RAILCAR TTGX971859	OK
1FDAF56FZYE004636	F-Series F550 DRW	2000	01/09/2000	01/11/2000	_LOADED ON RAILCAR TTGX159511	OK
1FTWX3357YE004403	F-Series F350 DRW	2000	01/12/2000	01/11/2000	_LOADED ON RAILCAR TTGX971858	OK
2FMZA5140Y0002311	Windstar LX	2000	01/11/2000	01/10/2000	_LOADED ON RAILCAR TTGX979206	OK

Search Results

FIG. 26.

1027

vehicle detail		
		
2000 Ford F250 4x4		Line & Series: F-Series F250
VIN:1FTNW21F9YE893606		Chassis Type: 4x4
Make: Ford	Model Year: 2000	
Body Type: Crew/Styleside		
ENGINE		
Cylinders: V-8	Litres: 7.3	Net Brake HP: 215-235
Fuel: Diesel		
MISCELLANEOUS		
Restraint Hydraulic Brake System:		

Vehicle Detail

FIG. 27.

1028

Ramp: BUFFA

List of dates and lanes associated with the ramp

◀◀ Page 1 of 3 ▶▶

Ramp Description	Qty	Unit Breakdown	Vehicle Summary
09/18/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	9		<input type="checkbox"/>
09/19/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	9		<input type="checkbox"/>
09/20/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	36		<input type="checkbox"/>
09/21/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	67		<input type="checkbox"/>
09/24/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	94		<input type="checkbox"/>
09/25/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	112		<input type="checkbox"/>
09/26/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	54		<input type="checkbox"/>
09/27/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	65		<input type="checkbox"/>
09/28/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	64		<input type="checkbox"/>
09/29/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	56		<input type="checkbox"/>
09/30/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	47		<input type="checkbox"/>
10/01/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	60		<input type="checkbox"/>
10/02/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	140		<input type="checkbox"/>
10/03/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	83		<input type="checkbox"/>
10/04/1999 FOSTORIA, OH MING CENTER TO BUFFALO, NY RAMP	63		<input type="checkbox"/>

Click to see the quantity of
models for this date and laneClick to see the revised arrival date
and current status of each vehicleFIG. 28.

Ramp View

1029

Ramp: BUFFA
12/21/1999 1K-43

◀◀ Page 1 of 4 ▶▶

Model	Quantity	Vehicle Summary
Sable	5	
M55 unknown	1	
Taurus	9	
P55 unknown	20	
Taurus	10	
F250 4x2	1	
F250 4x4	3	
F30 unknown	1	
F350 4x4	2	
F400 4x2	2	
F550 4x2	3	
U43 unknown	5	

Click to see the revised arrival date and current status of each vehicle

Ramp View, Unit Breakdown (a.k.a. Mode Summary)

FIG. 29.

1030

Ramp: BUFFA
12/21/1999 1K-43
Model: Taurus

10 matching vehicle(s) for

Click to see all status events for the vehicle

Vehicles 1-10

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FAFP5820YG138669	Taurus SE	2000	12/24/1999	12/24/1999	15 Chicago	green
1FAFP5820YG138972	Taurus SE	2000	12/24/1999	12/24/1999	15 Chicago	green
1FAFP5821YG138978	Taurus SE	2000	12/24/1999	12/24/1999	15 Chicago	green
1FAFP5824YG138974	Taurus SE	2000	12/24/1999	12/24/1999	15 Chicago	green
1FAFP5820YG138975	Taurus SE	2000	12/24/1999	12/24/1999	15 Chicago	green
1FAFP5828YG138979	Taurus SE	2000	12/24/1999	12/24/1999	15 Chicago	green
1FAFP5829YG138971	Taurus SE	2000	12/24/1999	12/24/1999	15 Chicago	green
1FAFP582XYG138977	Taurus SE	2000	12/24/1999	12/24/1999	15 Chicago	green
1FAFP58SOYG132581	Taurus SE	2000	12/24/1999	12/24/1999	15 Chicago	green
1FAFP58S1YG113215	Taurus SE	2000	12/24/1999	12/24/1999	15 Chicago	green

Click to see description of the vehicle

Page |◀◀ 1 of 1 ▶▶|

green -- on time
yellow -- 1 day late
red -- 2 days late

Ramp View, Vehicle Summary

FIG. 30.

Lane: 06CHICA_04AYER

Click to see the quantity of models for this date and lane

List of dates and lanes associated with the lane

Date	Qty	Unit Breakdown	Vehicle Summary
01/07/2000	2		
01/08/2000	62		

Click to see the revised arrival date and current status of each vehicle

Lane View
FIG. 31.

Lane: 06CHICA_04AYER
01/08/2000

Model	Quantity	Vehicle Summary
P66 Unknown Model	24	
P56 Unknown Model	2	
Sable GS	2	
Sable LS	2	
Taurus SE	22	
Taurus SE	10	

Click to see the revised arrival date and current status of each vehicle

FIG. 32.

Lane View, Unit Breakdown

Lane: 06CHICA_01AYER
01/07/2000

1 matching vehicle(s) found.

Click to see all status events for the vehicle

Vehicles 1-1

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1EAFP55U3YG147940		2000	01/08/2000	01/07/2000		Loaded on Railcar TTGX994482

Click to see description of the vehicle

green -- on time
yellow -- 1 day late
red -- 2 days late

Lane View, Vehicle Summary

FIG. 33.

1034

status details					
2000 Ford					
VIN: 1FAFP55U3YG147940					
Shipment Destination: ► Tasca Ford Sales, Inc.					
	Projected Arrival: January 07, 2000				
Event	Location	Planned	Revised	Actual	Notes
VEHICLE STATUS RECORD					
VEHICLE DELIVERED		01/08/2000	01/07/2000		
UNLOADED FROM RAILCAR		01/09/2000	01/05/2000		
VEHICLE ARRIVES AT DESTINATION	Loaded on Railcar TTGX994482	01/05/2000	01/04/2000	12/17/1999	
LOADED ONTO RAILCAR	Loaded on Railcar TTGX9944812	12/18/1999		12/17/1999	
VEHICLE RELEASED	Chicago	12/17/1999		12/17/1999	Being Produced At Chicago Plan
PRODUCTION BEGINS					
VEHICLE FORECASTED					

Lane View, Status Details

FIG. 34.

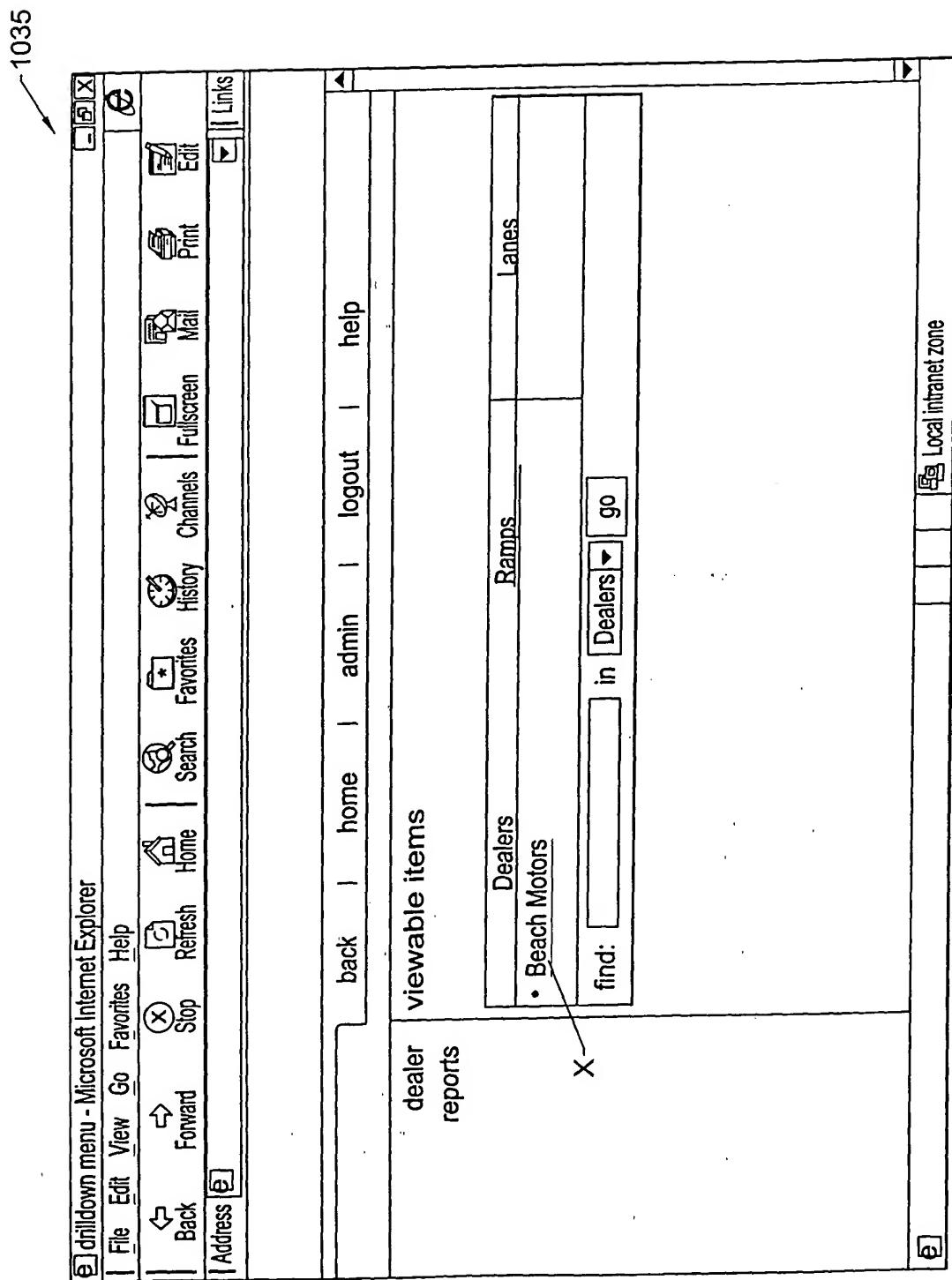


FIG. 35.

drilldown menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Mail Print Edit Links

Address:

back | home | admin | logout | help

Dealer: Beach Motors ◀◀ Page 1 of 2 ▶▶

Dealer reports search	Date	Qty	Model Summary	Railcar Summary	Ramp Summary	Vehicle Summary
VIN search <input type="text"/>	02/17/2000	1				
	02/18/2000	4				
	02/19/2000	4				
	02/20/2000	3				
	02/21/2000	1				
	02/22/2000	8				
	02/23/2000	5				
	02/24/2000	15				
	02/25/2000	13				
	02/26/2000	5				

go

Local Intranet Zone

FIG. 36.

1037

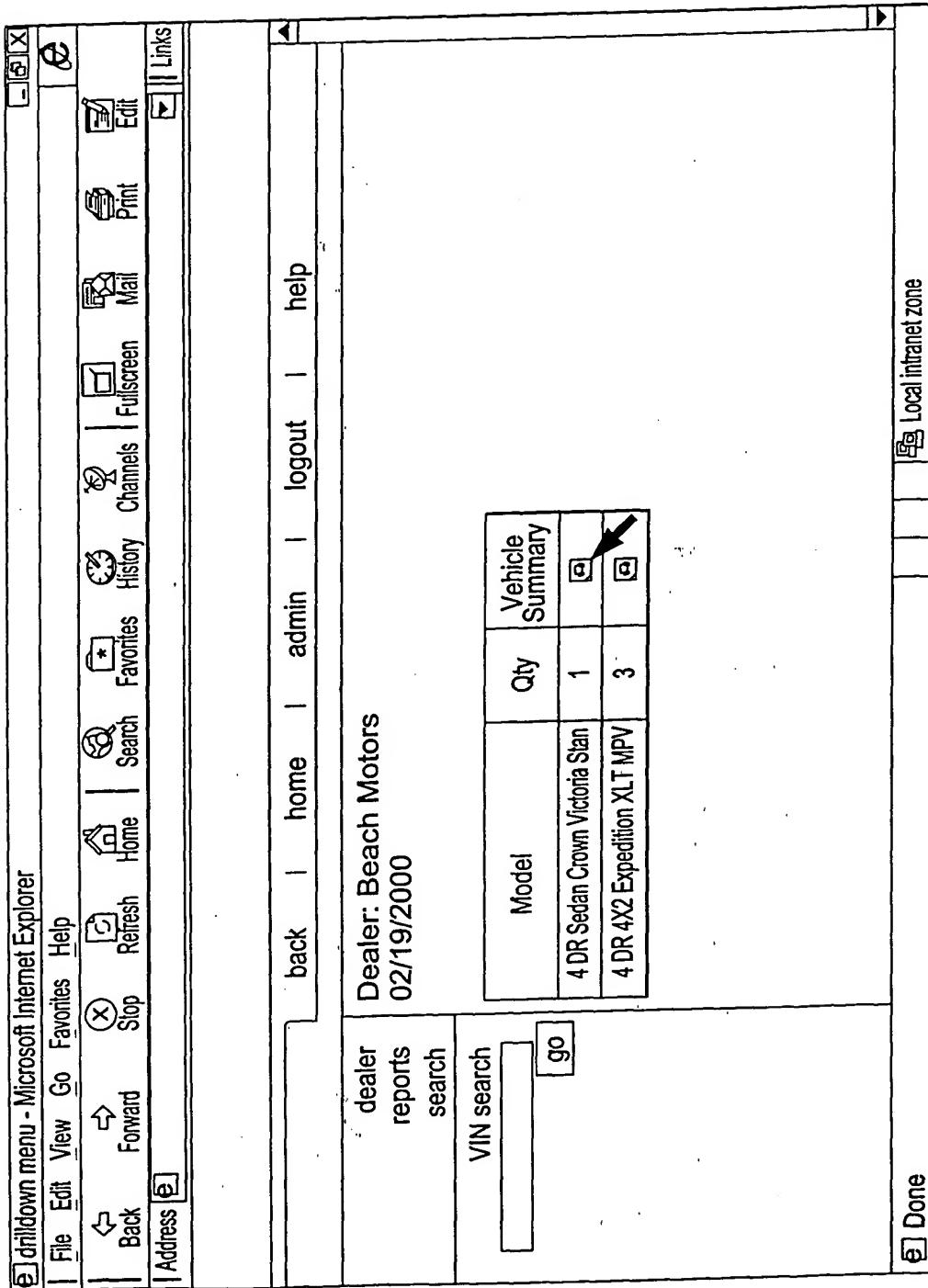


FIG. 37.

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Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Print Links

Address

back | home | admin | logout | help

Dealer: Beach Motors
02/19/2000
4 DR Sedan Crown Victoria Stan

1 matching vehicle(s) found.

Page 1 of 1

Vehicles 1-1

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
2FAFP73W8YX16751	Crown Victoria Standard	2000	02/19/2000	02/24/2000	Located on Railcar ETTX907680	

Done

FIG. 38.

1039

drilldown menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Print Mail Edit Address

ROUTE CODE: 77RF32
Projected Arrival: February 24, 2000

Shipment Destination: ► Beach Motors

status details

2000 Ford 4 DR Sedan Crown Victoria
VIN: 2FAPP73W8X167501

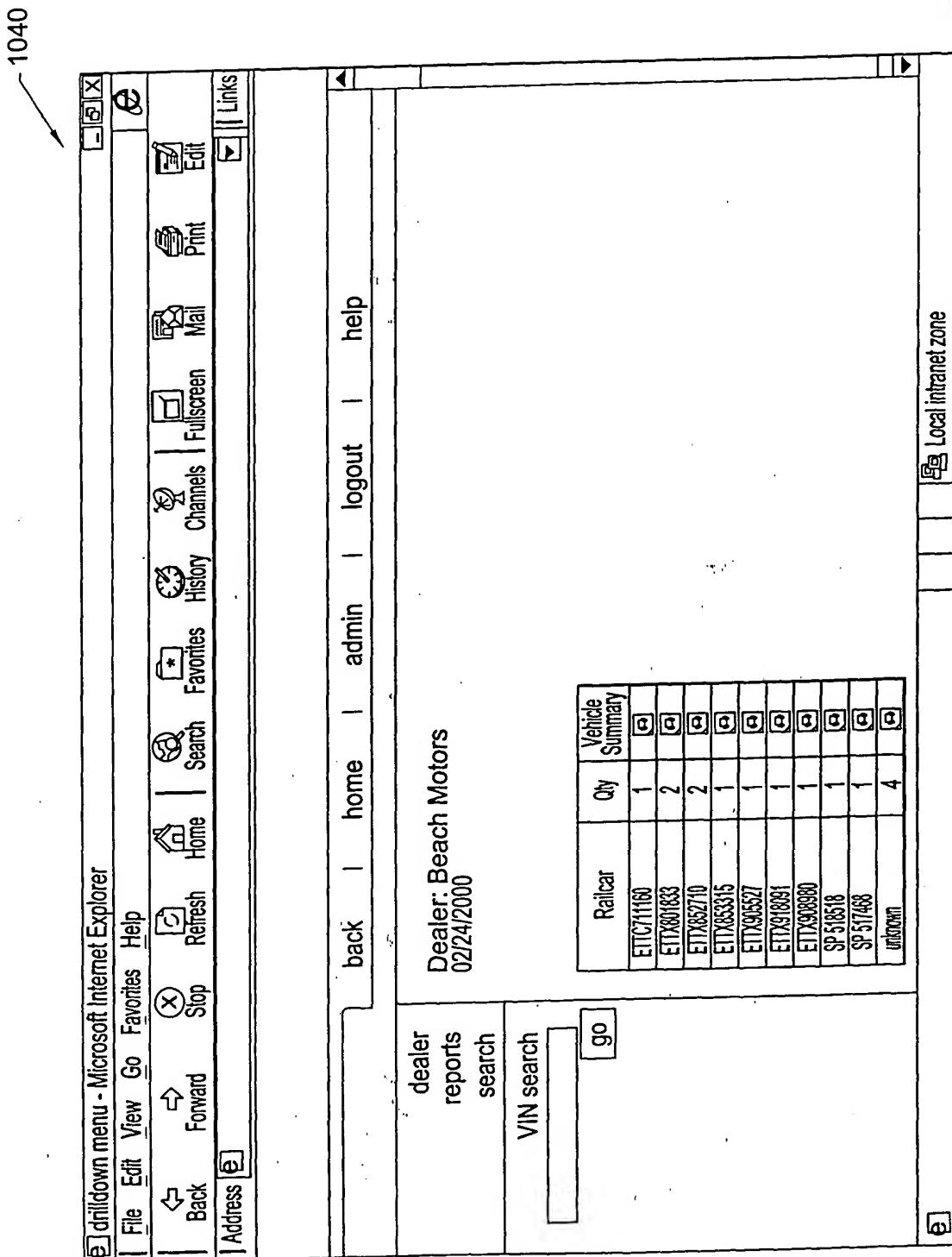
dealer reports put on hold

Event	Location	Planned	Revised	Actual
DELIVERED TO DEALER		02/19/2000	02/24/2000	
CONVOY DISPATCH		02/17/2000	02/22/2000	
UNLOADED FROM RAILCAR		02/17/2000	02/22/2000	
VEHICLE ARRIVES AT DESTINATION		02/19/2000	02/21/2000	
RAILCAR SWITCH-OUT EVENT		02/14/2000	02/19/2000	
VEHICLE ARRIVES AT DESTINATION		02/15/2000	02/18/2000	
LOADED ONTO RAILCAR	Loaded on Railcar ETTX907680			02/18/2000
LOADED ONTO RAILCAR	Loaded on Railcar ETTX907680	02/11/2000		02/11/2000
VEHICLE RELEASED		02/10/2000		
PRODUCTION BEGINS		02/08/2000		
VEHICLE FORECASTED	St. Thomas	02/01/2000	02/10/2000	Scheduled Prod

Done Local Intranet Zone

FIG. 39.

FIG. 40.



1041

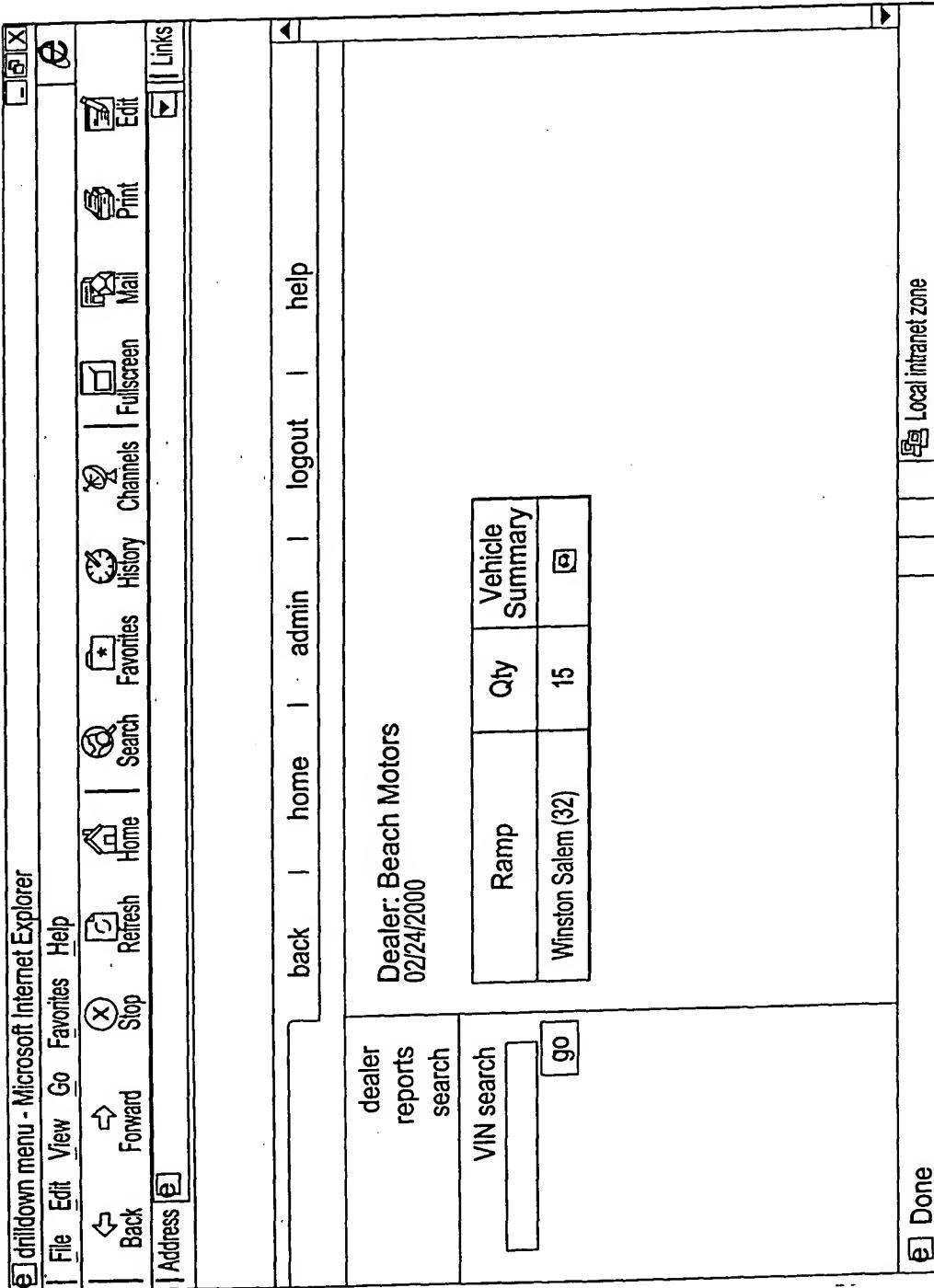


FIG. 41.

1042

Windows menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Mail Print Links

Address Dealer: Beach Motors
02/24/2000
Winston Salem (32)
15 matching vehicle(s) found
Vehicles 1-10

Page 1 of 2 ►

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FMRU176Y1828849	Expedition XLT	2000	02/24/2000	02/14/2000	Michigan Truck	○○
1F AFP5320YA172640	Taurus SE	2000	02/24/2000	02/21/2000	Loaded on Railcar ETTX811160	○○
1F AFP5228YA173884	Taurus LX	2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX853315	○○
1F AFP5229YA175685	Taurus LX	2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX852770	○○
1F AFP6321YA178842	Taurus SE	2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX852770	○○
1F AFP6335YA171530		2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX908890	○○
2F AFP7W0YX151852	Crown Victoria Police Interceptor	2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX801833	○○
2F AFP7W2YX15653	Crown Victoria Police Interceptor	2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX801833	○○
2F AFP7W7TX15650	Crown Victoria Police Interceptor	2000	02/24/2000	02/22/2000	Loaded on Railcar ETTX908091	○○
2F AFP7W4YX15654	Crown Victoria Police Interceptor	2000	02/24/2000	02/23/2000	Loaded on Railcar SP 516516	○○

Page 1 of 2 ►

Local Internet Zone

FIG. 42.

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dropdown menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Mail Print Edit Links

Address:

back | home | admin | logout | help

dealer reports

Dealer: Beach Motors
02/18/2000

4 matching vehicle(s) found.

Vehicles 1-4

Page 1 ▲ 1 of 1 ▼

VIN	Model	Year	Planned Arrival	Revised Arrival	Location	Status
1FMZU73E672843923		2000	02/18/2000	02/12/2000	St. Louis	<input checked="" type="checkbox"/>
1FTNE2423YHA99683	E250	2000	02/18/2000	02/18/2000	Lorain (Fairlane) (Contract)	<input checked="" type="checkbox"/>
1FAFP34PR8W267872		2000	02/18/2000	02/21/2000	Loaded on Railcar ET1X850182	<input checked="" type="checkbox"/>
1FAFP343YW2598864		2000	02/18/2000	02/24/2000	Loaded on Railcar ET1X800875	<input checked="" type="checkbox"/>

http://www.wwlog.com/cgi-bin/WebObjects.CarTrack

Local Intranet Zone

FIG. 43.

1044

drilldown menu - Microsoft Internet Explorer

File Edit View Go Favorites Help

Back Forward Stop Refresh Home Search Favorites History Channels Fullscreen Print Mail Links

Address

back | home | admin | logout | help

dealer shipment lane reports

vehicle detail



VIN: 2FMZA5143YB856459
 Assembly Plant: Oakville (Oakville, Ontario)
 Base Color Code: Body Option: Litre:3.8 Type:EFI/SPI Cyl:V-6 Fuel:Gasoline Ford NBHP:200
 Engine Type: 3 DR Wagon 4X2 Winstar LX MPV
 Line, Series, Body Type: Model Year: 2000
 Prod. Sequence Number: B56459
 Restraint System Type: Option ZS Undefined
 World Manufacturer: Canada Ford Multi-Purpose Vehicle

Done Local Intranet Zone

FIG. 44.

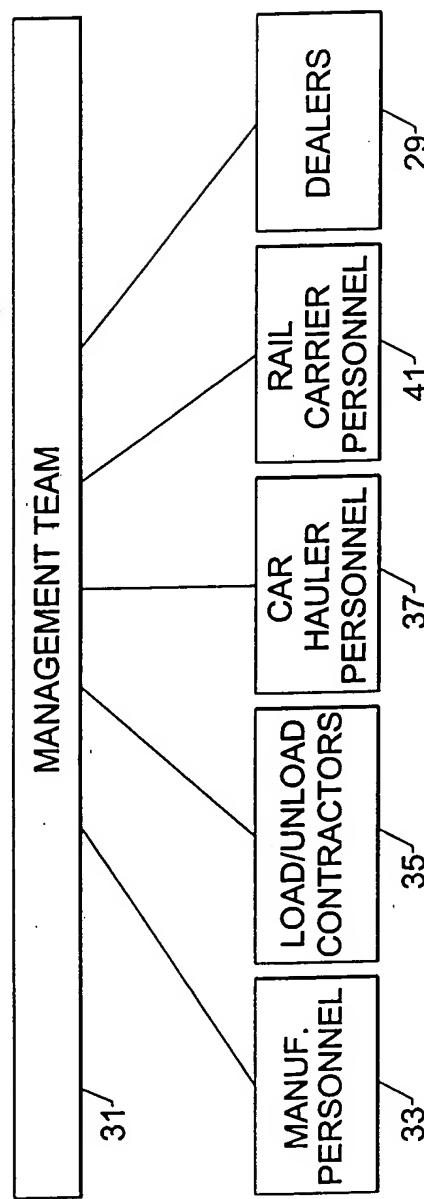


FIG. 45.

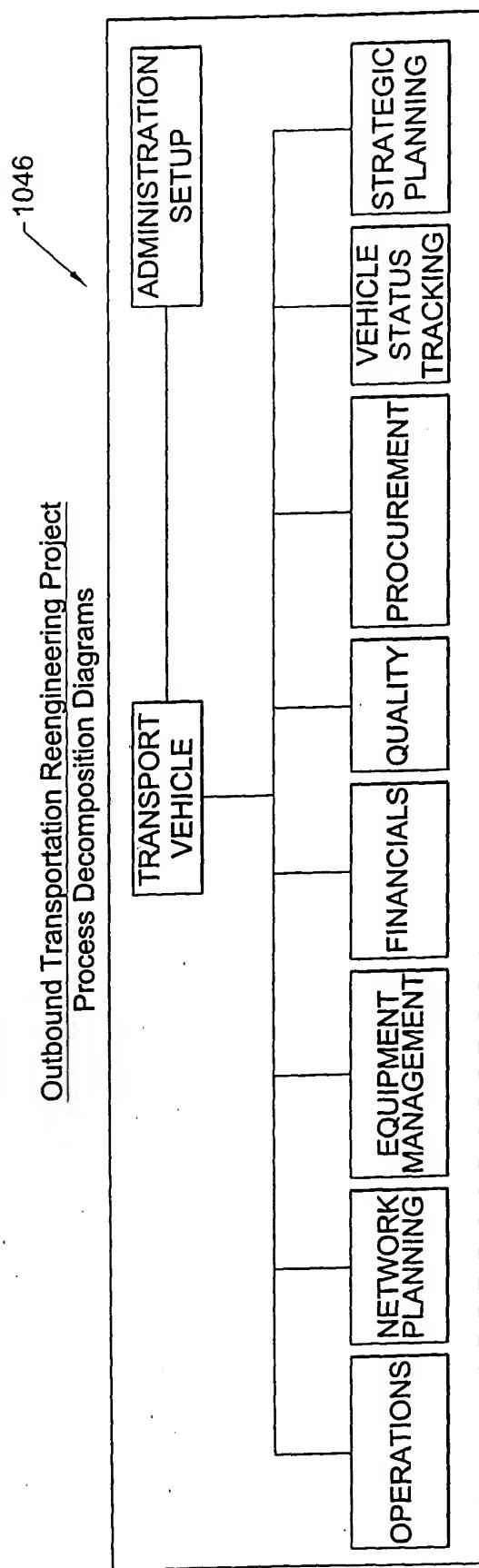


FIG. 46.

Outbound Transportation Reengineering Project
Process Decomposition Diagrams

1047

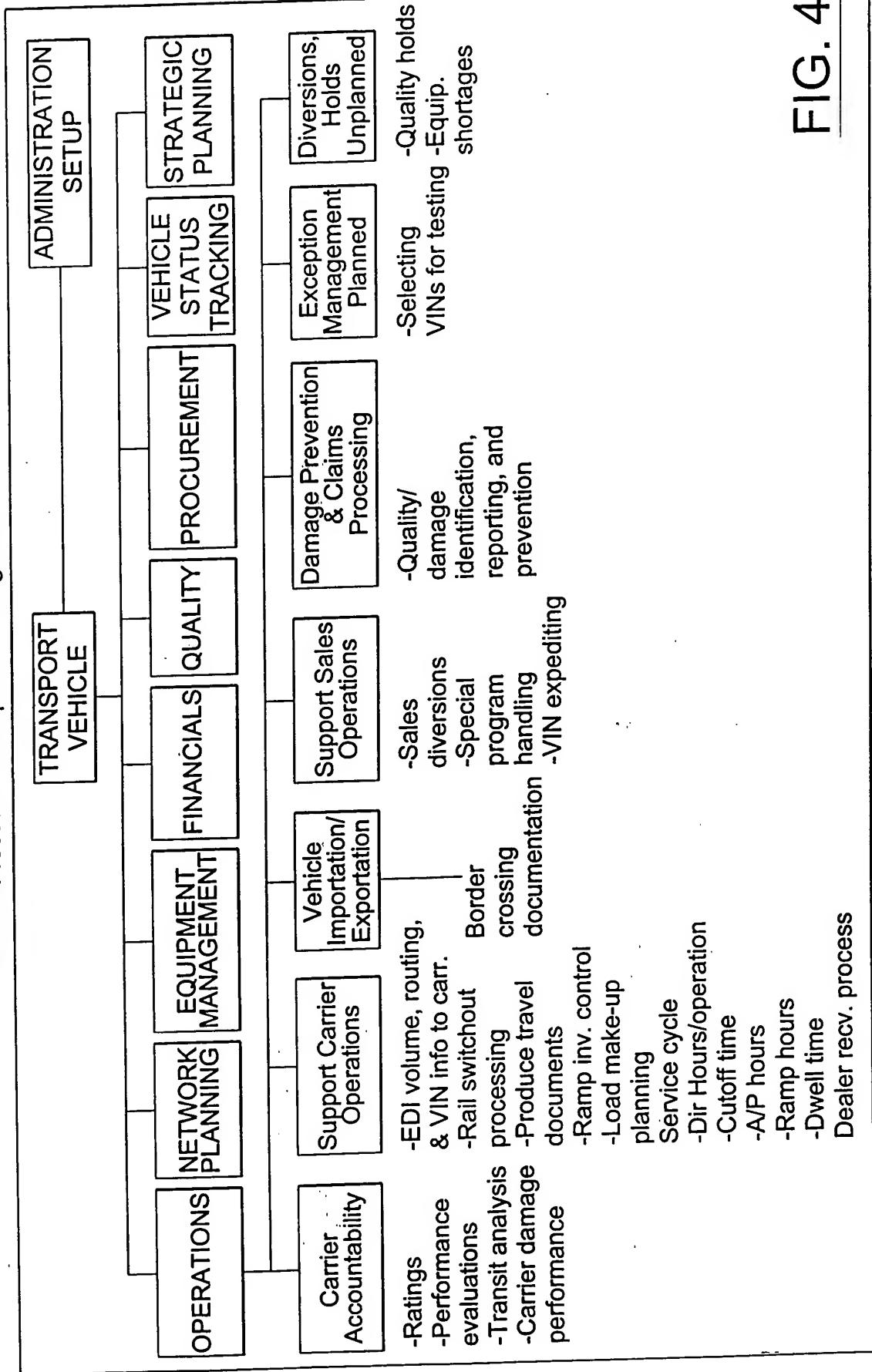


FIG. 47.

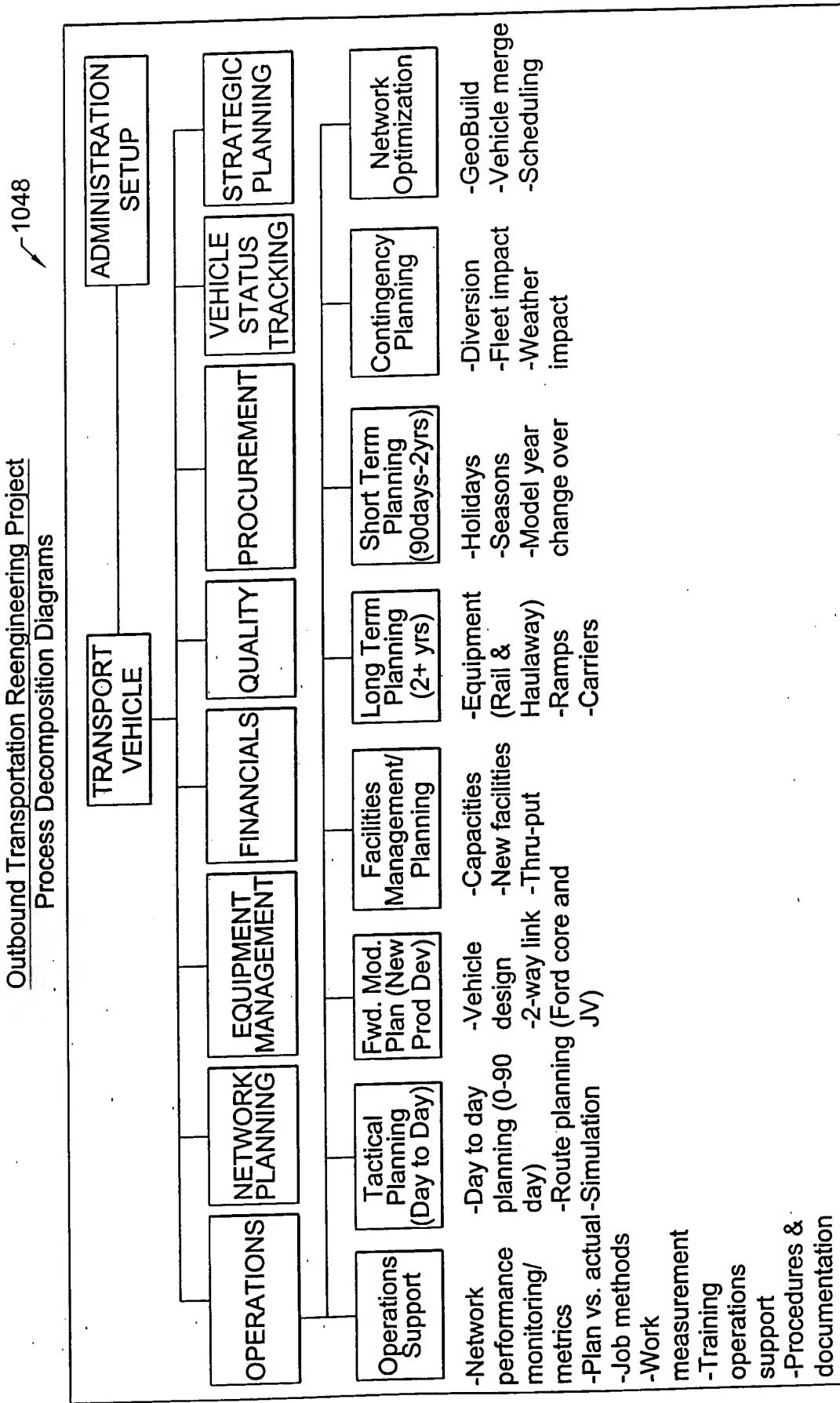
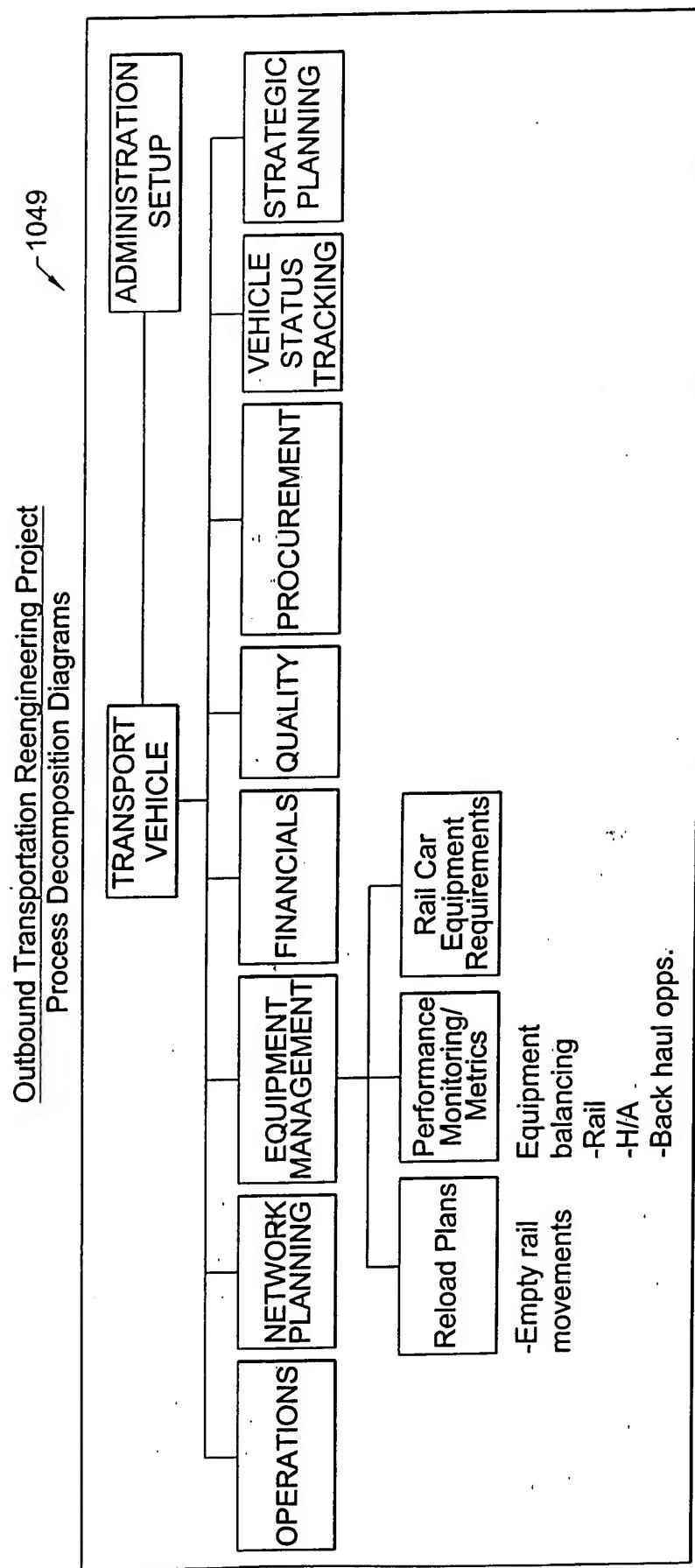


FIG. 48.

FIG. 49.

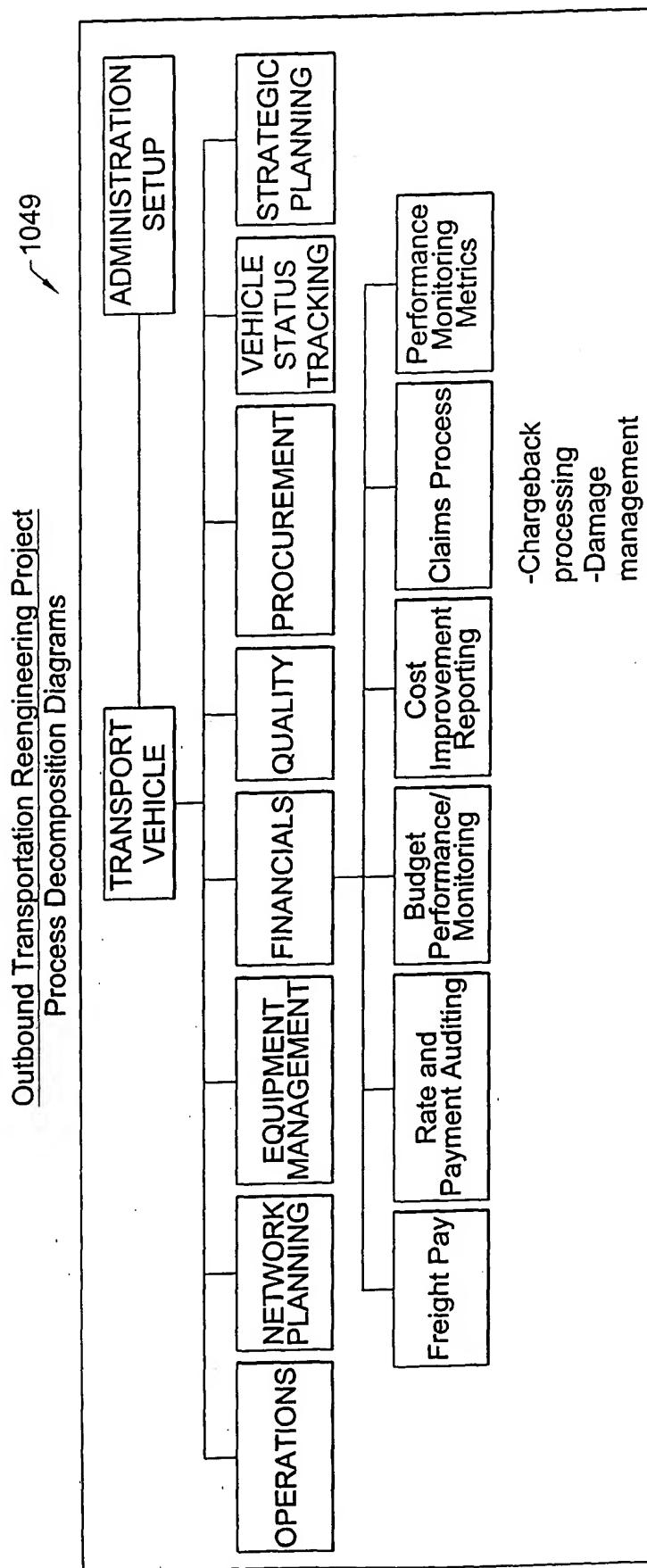


FIG. 50.

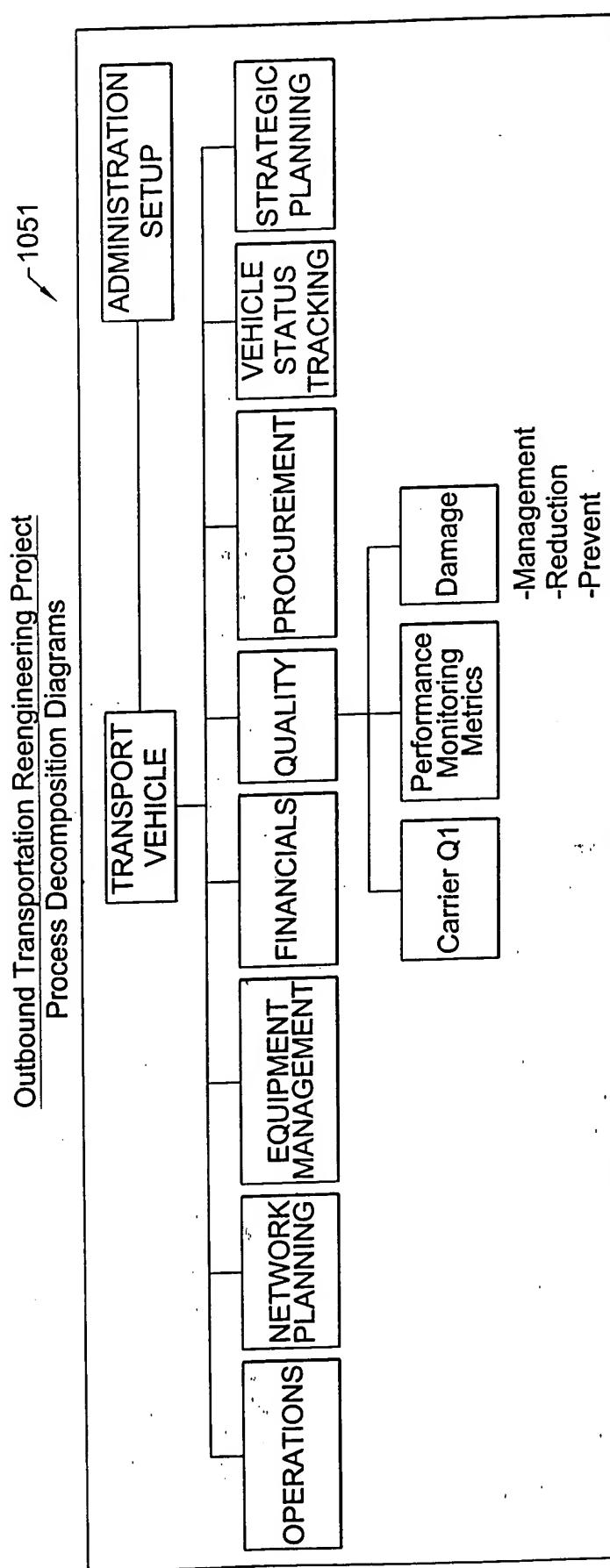


FIG. 51.

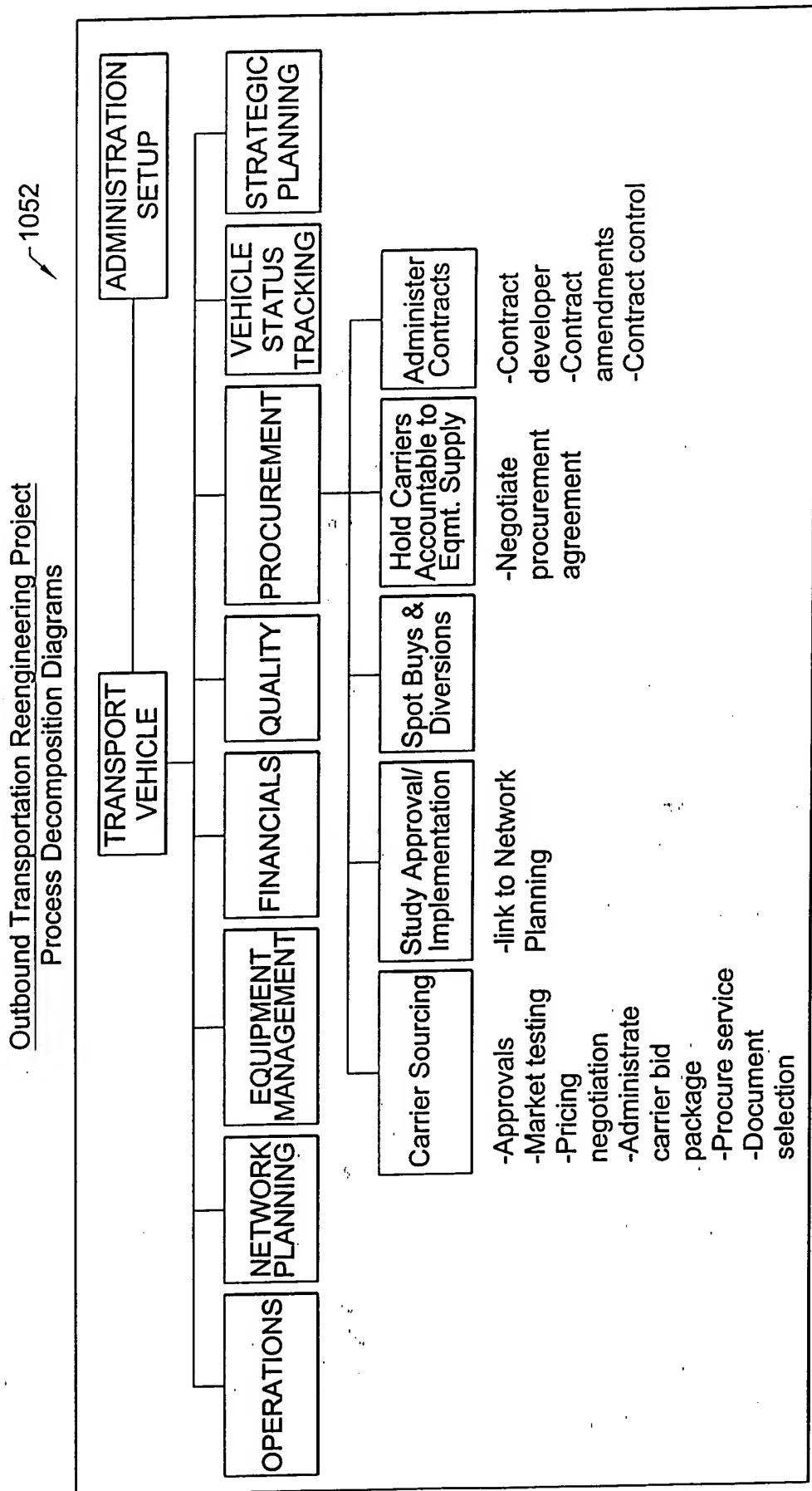


FIG. 52.

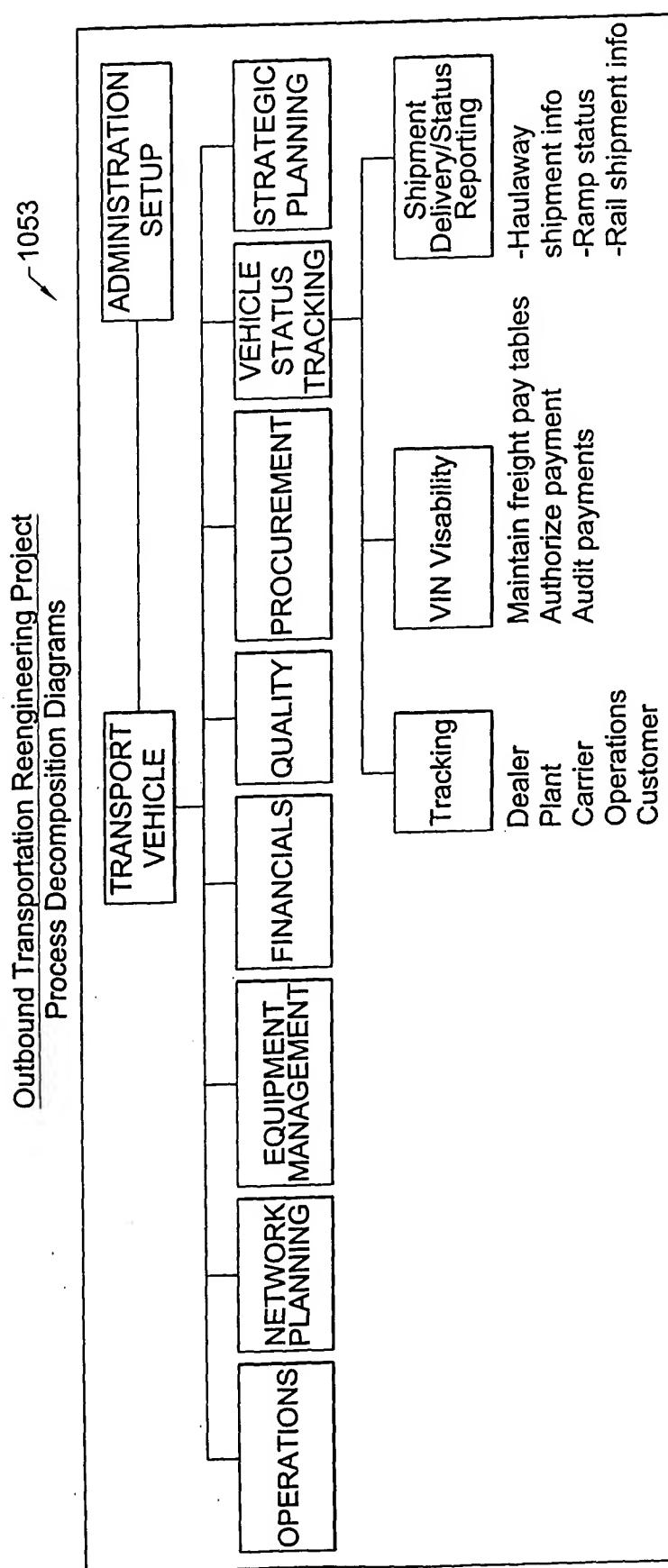


FIG. 53.

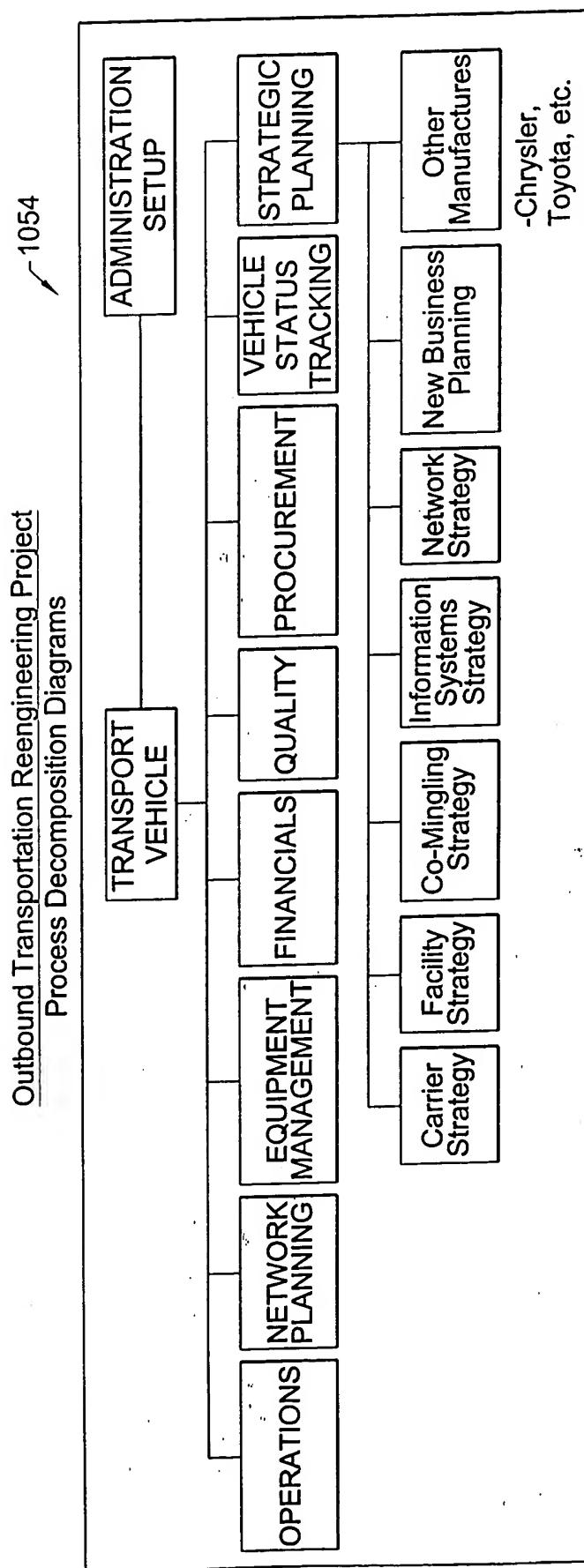


FIG. 54.

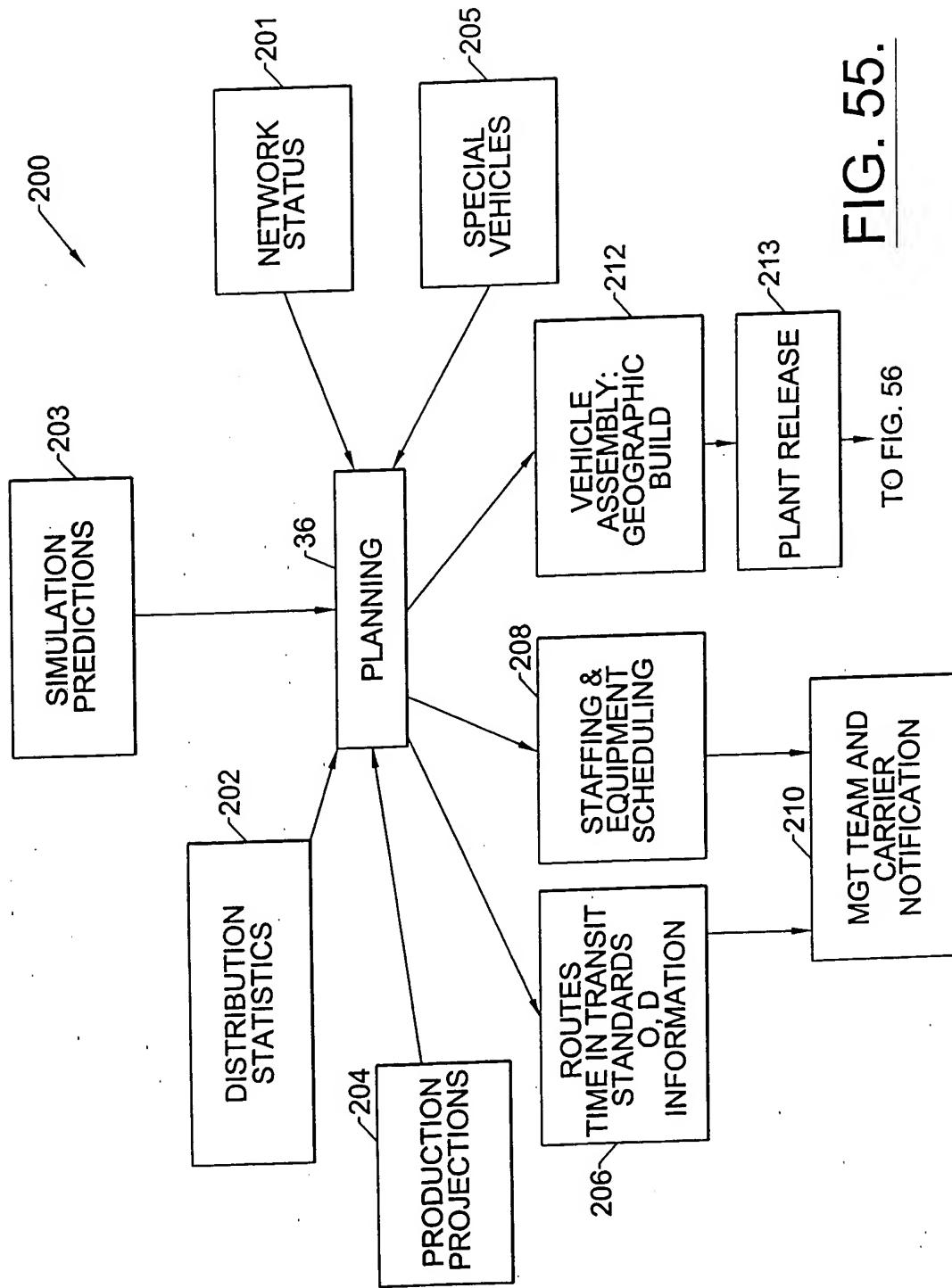


FIG. 55.

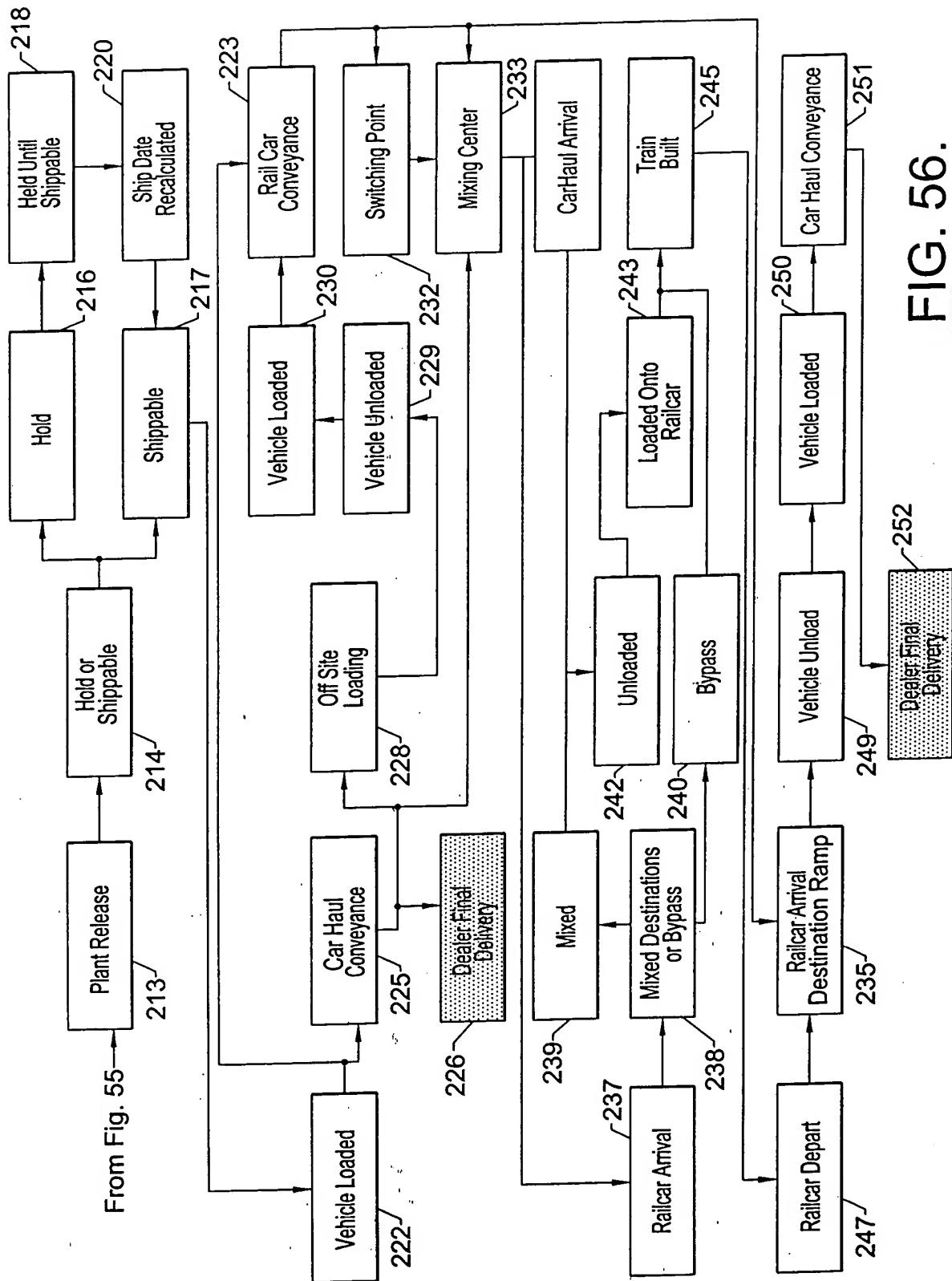
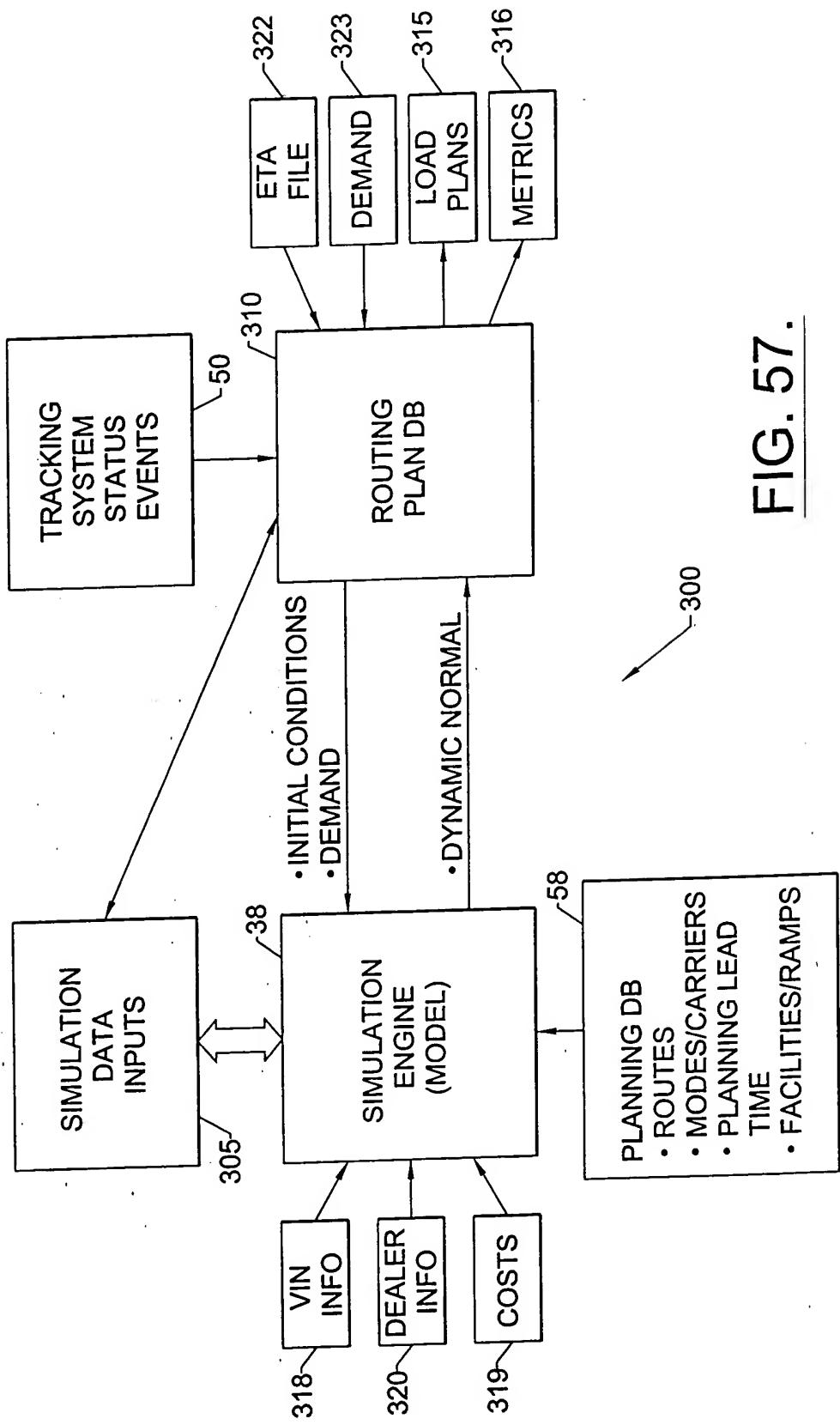


FIG. 56.

**FIG. 57.**

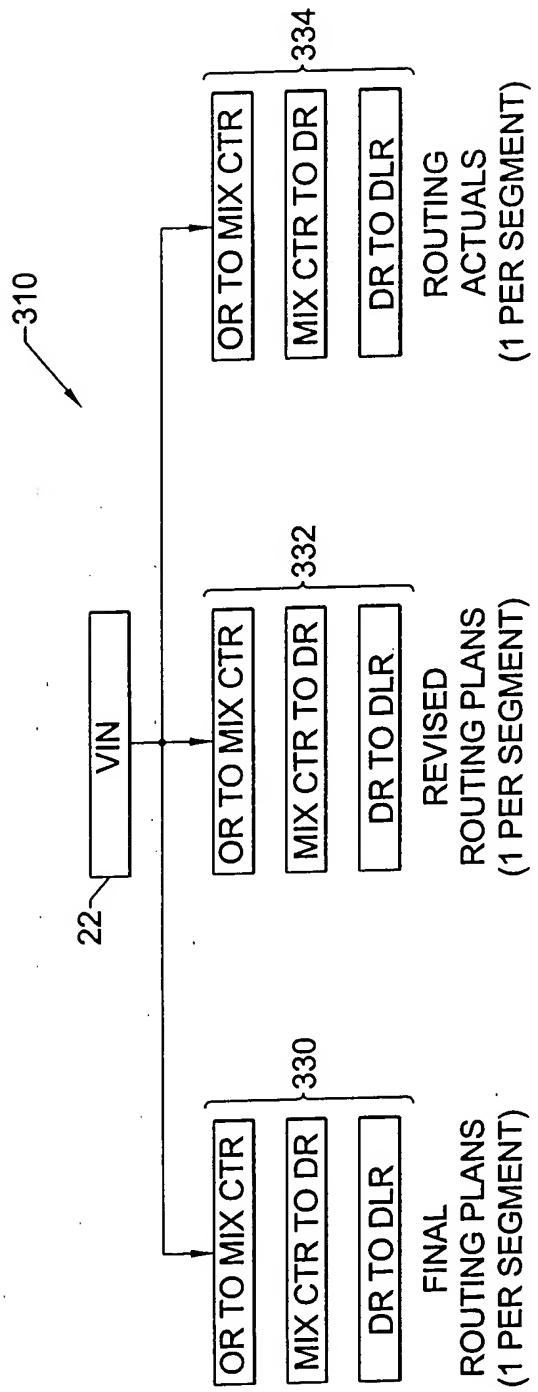


FIG. 58.

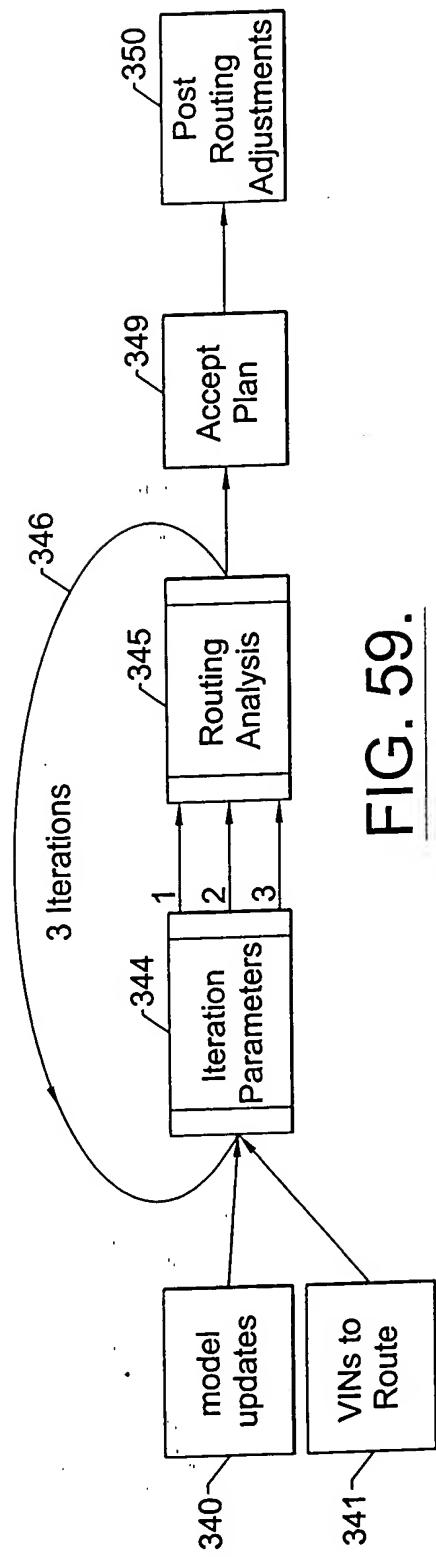


FIG. 59.

Transit Event Descriptions

Event	Event Description	Stop	Transit Clock Owner	Start
1 14 Days	14 Days Prior to Production			Pre-production Planning
2 5 Days	5 Days Prior to Production			
3 Produced	Assembly Complete			
4 Factory Release			Assembly Plant (Mix, Starts)	
5 Shipable	Vehicle Available to Ship		Load Contractor	
6 Bayed - Yard Status	Staged on Property			
7 Rail Car Loaded (ULD)	VIN tied to Rail Car ULD			
8 Rail Cut-off	Max R/C Loaded Time for Departure		Load Contractor	
9 Rail Car Switched	Switching Activity Completed			
10 In Transit	Progress Updates in Transit			
11 Arrival - Mixing Center	Arrived & Available for Unload (Mix)	Rail Carrier		
12 Unload Record (Mix)	Arrived & Available for Switch (LTD)		Rail Carrier (LTD)	
13 VIN Bayed - Yard Status (Mix)	Vehicle Unloaded			
14 Load Record	Staged on Property		Load Contractor (Mix)	
15 Mixing Ctr. Outbound Cut-Off	Vehicle Loaded on Rail Car			
16 In Transit	Max R/C Loaded Time for Departure		Load Contractor	
17 Arrival - Destination Ramp	Vehicle Loaded	Rail Carrier		
18 Unload Record	Vehicle Unloaded		Unload Contractor	
19 Bayed - Yard Status	Staged on Property			Haul-away Carrier
20 Load Record	Vehicle Loaded on Haul-away Car			
21 Haul-away Gate Time	Haul-away Departure from Ramp			
22 In Transit	In transit to Dealer			
23 Offered to Dealer for Delivery	Delivered to Dealer or Alternate Site	Haul-away Carrier		
				End of Transit Clock

FIG. 60.

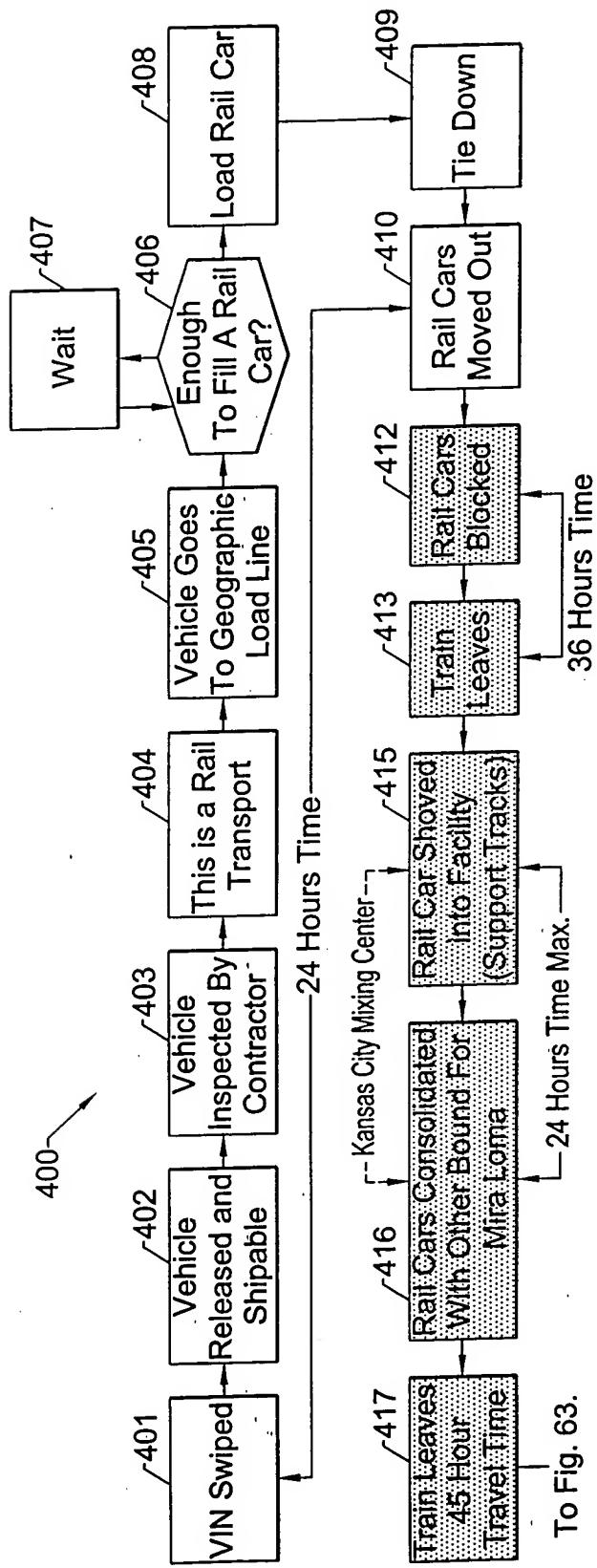


FIG. 61.

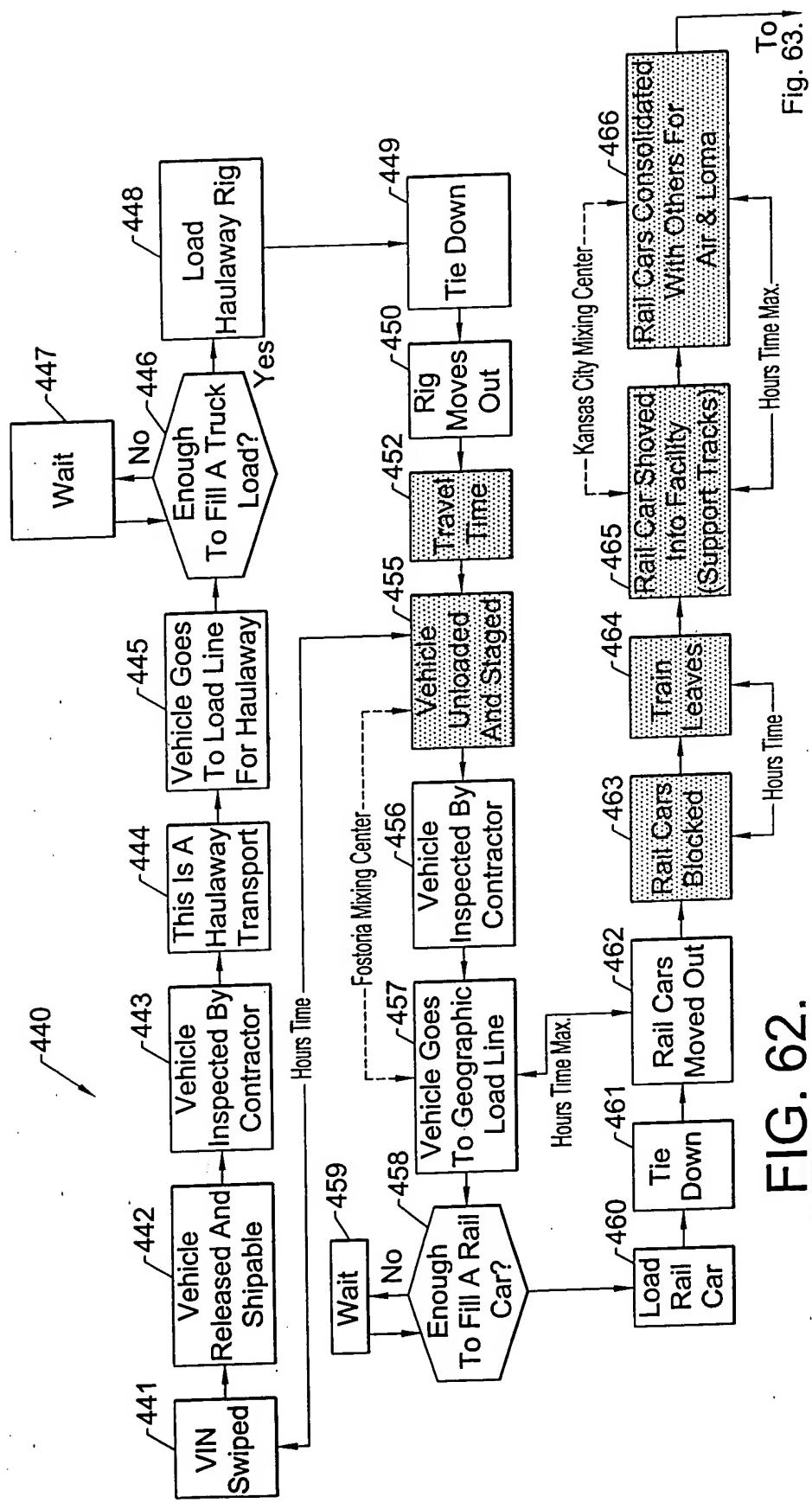


FIG. 62.

Fig. 63.

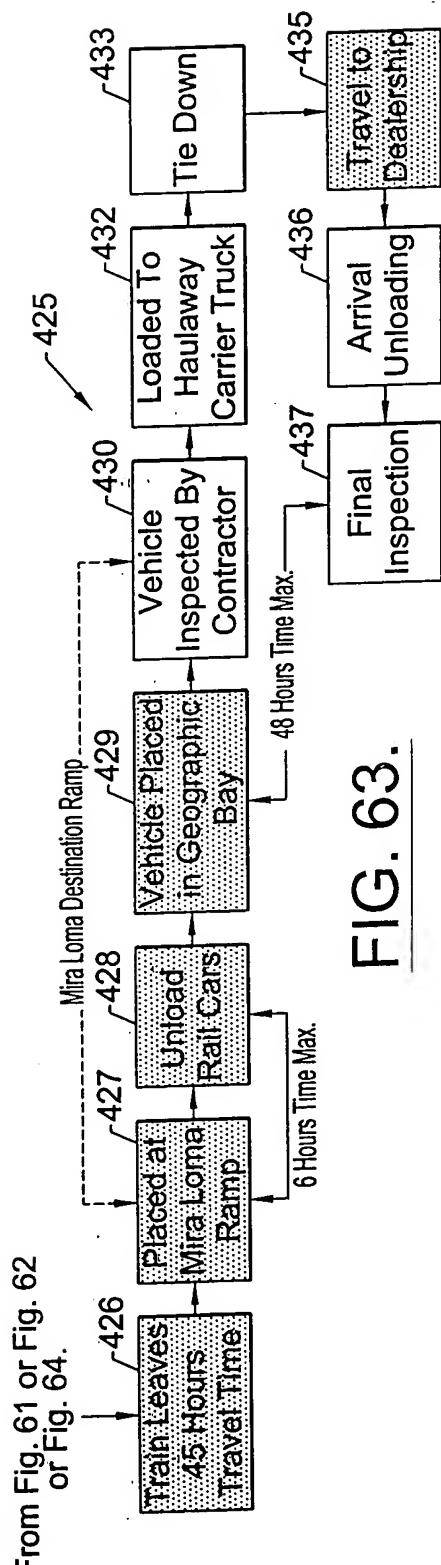


FIG. 63.

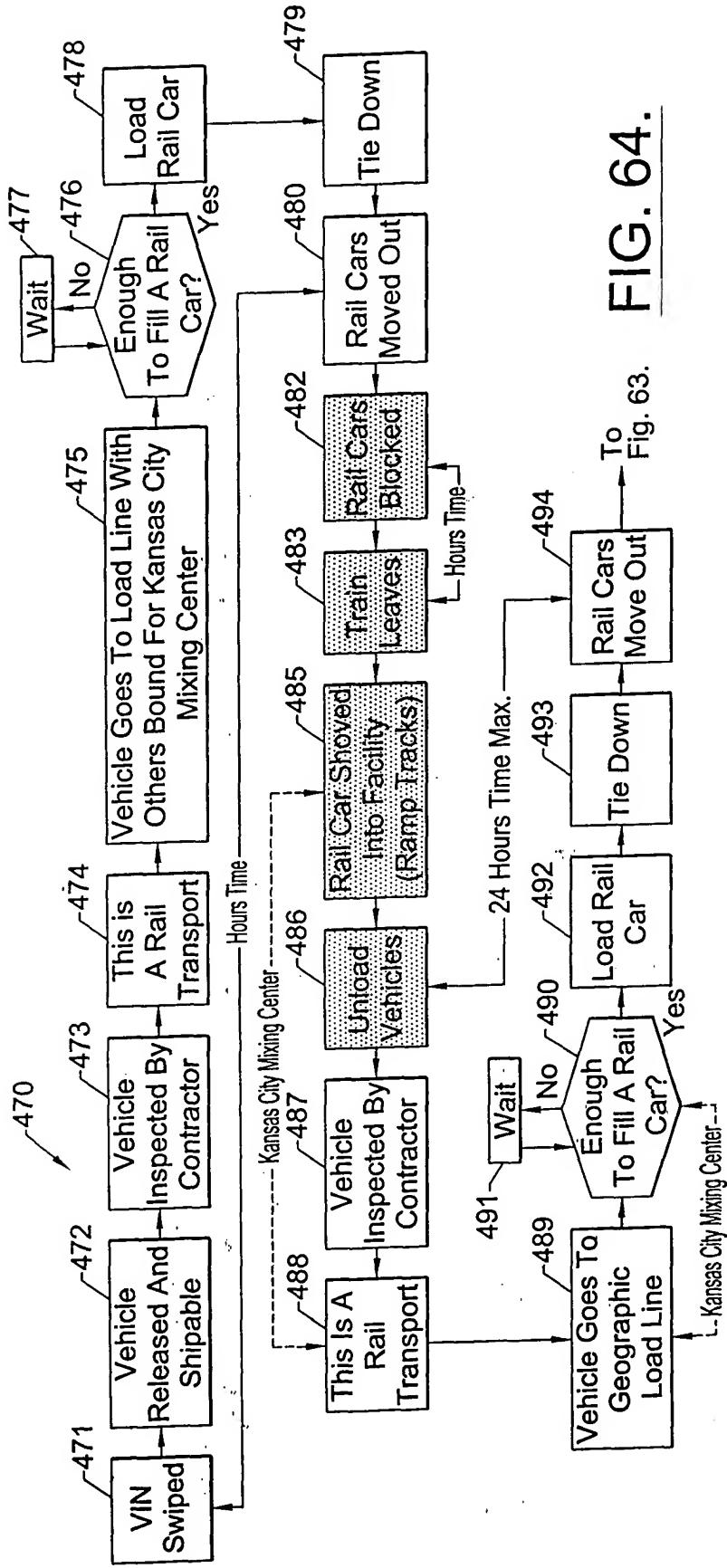


FIG. 64.

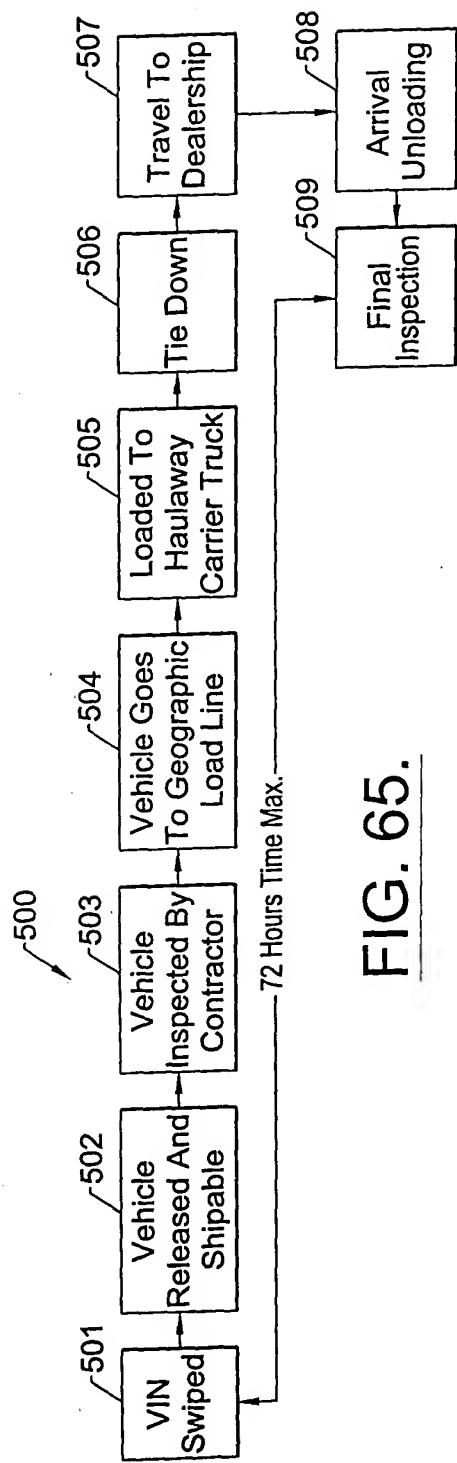


FIG. 65.